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GILA RIVER BASIN
NEW RIVER AND PHOENIX
CITY STREAMS, ARIZONA
ADOBE DAM
EMBANKMENT CRITERIA AND
PERFORMANCE REPORT



AD-A169 825



U.S. ARMY ENGINEER DISTRICT CORPS OF ENGINEERS LOS ANGELES

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> EMBANKMENT CRITERIA AND PERFORMANCE REPORT

U.S. ARMY ENGINEER DISTRICT LOS ANGELES CORPS OF ENGINEERS

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# PERTINENT DATA

# ADOBE DAM

Reservoir		
Drainage area	sq mi	89.6
Dam (rolled earthfill)		
Crest elevation	ft mal	1,403.0*
Maximum height above streambed	ft	63
Crest length	ft	11,245
Freeboard	ft	5.5
Spillway		
Crest elevation	ft msl	1,377.8
Crest length	ft	36
Elevation of maximum water surface Outlet works	ft msl	1,397.5
Size of conduit	ſŧ	5.9W x 8.85H
Length of conduit	ft	289.5
Intake elevation	ft mal	1,338.0
Dike		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
Crest elevation	ft msl	1,400.5
Crest length	ft	1.635
Maximum height above existing ground	ft	6
Reservoir area at spillway crest	acre	1.320
Capacity (gross) at spillway crest	acre-ft	18,350
Storage allocation below spillway crest	2020 20	.0,550
Flood control (net)	acre-ft	15,650
Sedimentation (100-year storage)	acre-ft	2.700
Standard project flood	20.0.10	-,,
Total volume	acre-ft	17.000
Peak inflow	efs	66,000
Peak outflow	cfa	1,890
Drawdown time	br	229
Maximum probable flood	m.	229
Total volume	acre-ft	61.000
Peak inflow	cfa	•
Peak outflow	cfa	119,000 12,000
Drawdown time		•
nlaminati etme	hr	122

#### I. PURPOSE AND SCOPE

- 1.01 The report was authorized and prepared in accordance with ER 1110-2-1901, "Embankment Criteria and Performance Report," dated 31 December 1981. The report presents significant data on the design and construction of the embankment. The data can be used to provide information for engineers unfamiliar with the project, re-evaluation of the embankment in the future if required, periodic inspection reports, and background data for design and construction of similar projects.
- 1.02 The report summarizes embankment features, design data, construction control data, and record test results. Significant construction modifications and changes, construction equipment, construction procedures, and notes are presented. Also, evaluations of design assumption with as-built field and laboratory test results are included.

#### II. REFERENCES

- 2.01 "New River and Phoenix City, Streams, Arizona, Adobe Dam, Design Memorandum No. 3, General Design Memorandum Phase II, Project Design Part 2," dated April 1979
- 2.02 Contract drawings "Gila River Basin, New River Phoenix City Streams, Arizona, Adobe Dam, Maricopa County, Arizona," dated August 1980.
- 2.03 Specification No. DACW09-80-B-0035 "Adobe Dam, Maricopa County, Arizona, Gila River Basin, New River and Phoenix City Streams," August 1980.
- 2.04 "Adobe Dam Foundation Report," Gila River Basin, Arizona, dated October 1982.
- 2.05 "Adobe Dam Verification and Demonstration Fills, Core and Random Materials," U.S. Army Engineer District, Los Angeles, June 1981.

## III. GENERAL

## AUTHORITY

3.01 Adobe Dam was authorized by the Flood Control Act of 1965, Public Law 89-298, 89th Congress.

### PROJECT PURPOSE

3.02 Adobe Dam is a part of the New River Phoenix City Streams, Arizona Flood Control Project. The dam functions as a detention basin to provide flood control along Skunk Creek. The detention basin reduces the standard project flood peak of 66,000 cfs to an outflow of 1,890 cfs.

1

#### PROJECT LOCATION

3.03 Adobe Dam is located on Skunk Creek in Maricopa County, Arizona, approximately 16 miles north of Phoenix and 1.8 miles west of the I-17 Black Canyon Highway, see plate 1.

#### PROJECT DESCRIPTION

3.04 The project consists of a zoned earthfill main embankment, random earthfill dike, a detached spillway in rock, and ungated outlet structure. See plate 2 for general project plan. The main embankment is a maximum height of 63 feet above the streambed and is 11,245 feet long. The dike is a maximum height of 6 feet above existing ground surface and is 1,770 feet in length. The spillway is located in a saddle approximately 2,000 feet west of the west abutment. The spillway is 1,311 feet in length with a 36-foot wide invert and was excavated to a maximum depth of approximately 91 feet in rock. The side slopes are 2V:1H and 12-foot wide with benches placed at 30-foot vertical increments. The outlet works consist of an ungated trash racked inlet with invert elevation at 1338.0, a 5-foot-11-inch wide by 8-foot-10-inch high rectangular concrete conduit and energy dissipator.

#### CONTRACTOR

- 3.05 The contract DACW09-80-C-0121 for the construction of the dam and appurtenant structures was awarded to M. M. Sundt Construction Company of Tucson, Arizona in October 1980 for \$8,388,025.00. Subcontractors used by M. M. Sundt to perform work relative to the construction of the embankment were as follows:
- a. W. G. Jaques Co., Des Moines, Iowa drilling and grouting subcontractor.
  - b. D. C. Speer Construction Co., Phoenix, Arizona rock crushing.
- c. Engineers Testing Laboratories, Inc. (ETL), Phoenix, Arizona materials testing.

## CONSTRUCTION AND DESIGN STAFF

- 3.06 Key Corps of Engineers personnel involved in the design and construction of Adobe Dam are listed below:
  - a. Engineering Division
    Project Design Manager
    Project Design Leader
    Project Geologist
    Embankment Design
    Hydraulic Design

Nick Romanzov Vance Carson Dave Lukesh Tak Yamashita Ken Warner b. Construction Division
Project Engineer
Project Officer
Embankment Engineer
Office Engineer
Field Superintendent
Laboratory Chief

Terry Buckley Capt. Paul Dunn Paul Ching Dan Moore Joe Salinez Dewayne Godsell

The project office staff in addition to the above mentioned Construction Division personnel consisted of six inspectors and a field laboratory staff of seven civilian and military personnel.

#### IV. TOPOGRAPHY AND GEOLOGY

#### REGIONAL TOPOGRAPHY

4.01 The site lies in the northern portion of Deer Valley, a part of the Salt River Valley. Deer Valley is an undissected plain which slopes upward from the Arizona Canal to the Hedgepeth Hills on the north. The hard rock slopes of the Phoenix Mountains and Union Hills form the eastern border of Deer Valley, and the New River limits the valley on the west. Skunk Creek, the major tributary of the New River, rises in the New River Mountains about 35 miles north of Phoenix and flows generally 30 miles southward through the site to its confluence with the New River. The Skunk Creek drainage area is approximately 110 square miles. The gradient in the vicinity of the proposed dam is approximately 40 feet per mile.

## REGIONAL GEOLOGY

4.02 The rock types existing in the mountainous areas within the project area are very similar. The basement complex consists predominantly of Precambrian schistose and massive metaigneous rocks with lesser amounts of gneiss and quartzite. These rocks outcrop near Thunderbird Park approximately 2.75 miles to the north-northwest, and also at Cave Buttes Dam to the east. The trend of foliation in the schistose rock formations is in a northwest direction, and generally is steeply dipping. Igneous rocks in the area consist of granite, rhyolite, andesite, dacite, vesicular basalt flows, tuff and tuffaceous agglomerate. Lava flows of Tertiary to Quaternary age cover a considerable area along the northern margin of the valley, and also cap a few small isolated hills which rise out of the flat valley floor. Older Quaternary sediments are found on the slopes of some of the hills and form several predominant ridges on the east side of Deer Valley. The most extensive Quaternary deposits in the area are the unconsolidated older alluvial materials which consist of gravel, sand, silt, and clay containing varying amounts of caliche. These materials form the flat valley floor and extend to undetermined depths below the surface of the valley. Recent alluvium consisting of unconsolidated silt, sand and gravel fill the channels of the main stream courses and tributaries associated with flood plain washes. Bedrock, similar to that of the nearby hills and mountains, underlie the alluvial deposits at great depths.

#### GEOLOGIC HISTORY

- 4.03 During the late Miocene time subsidence, block-faulting and erosion occurred breaking up the region with its existing pre-Cambrian and younger rocks. This gave the area a typical basin-and-range structure of mountain-forming horsts separated by valleys underlain by grabens or half-grabens.
- 4.04 Sediments were deposited in these troughs or grabens during late Cenozoic time. These sediments consist of clastics and lesser amounts of interbedded volcanic rocks, and in some valleys, thick intervals of evaporites. All are continental deposits. Estimates of thickness of these sediments amounts to 3,000 feet in the Deer Valley area where Adobe damsite is located.
- 4.05 Many of the older volcanics are from the mid-Tertiary (late Oligeocene and early Miocene) orogency, which produced great quantities of rhyolite to andesitic tuffs, breccias, and flows. Fanglomerate and lacustrine deposits alternate with these volcanics. Overlying these volcanics and other deposits are fanglomerates (containing volcanic detritus) as well as beds of water-laid tuffs and other sediments intercalated with and overlain by basaltic lava flows. These are believed to be middle to late Miocene. The Adobe area is likely devoid of evaporites, but evidence of surface lacustrine deposits exists. The top most basalts are possibly as young as 6 million years or less, making them Pliocene in age.

#### **FAULTING**

- 4.06 Block faulting and tilting had an important effect upon the topographic forms in the Deer Valley area. This is typical basin and range topography. These structural movements apparently reached a maximum during the Miocene period. Although of considerable magnitude, the faulting and tilting has been gradual, and the tilted blocks are not greatly broken up, and the lineaments remain. The strike of the major movements conforms with the general northwest structural trend of the region, but there are numerous northeast trending cross faults. No evidence of folding was observed in the area.
- 4.07 The Verde Fault system to the north, see plate 3, consists of a series of unconnected faults which, when combined, would be approximately forty-five miles long. The Verde fault system has a longest segment of 24 miles, which relates to a maximum credible earthquake of magnitude 6.5 to 7.4. This results in an expected maximum bedrock acceleration at Adobe Dam of 0.12g. The largest earthquake ever recorded on this fault was a magnitude 5.2 which would produce virtually no ground acceleration at Adobe Dam.
- 4.08 One branch of the Verde system, about 60 miles from the project site, extends into the Chino Basin east-northeast of Prescott. A recent earthquake (1976) with a magnitude of 5.2 was centered in this area but evidence of any fault movement was not recorded.
- 4.09 The most significant fault in the state is the Main Street Fault. It trends to the north and is 110 miles long. This fault, which is not considered to be active, is located approximately 150 miles northwest of the project site. The last movement on the Main Street Fault was probably over fifty thousand years ago.

4.10 The third largest fault system is located near Globe, Arizona, approximately 95 miles east-northeast of the project site. This system is approximately 42 miles long and is not considered active.

#### SITE GEOLOGY

4.11 The proposed project is located approximately 16 miles northwest of Phoenix, and about 2 miles west of the Black Canyon Highway. The damsite spans Skunk Creek between Adobe Mountain and the Hedgpeth Hills. The hills are capped with Quaternary lava flows which vary in thickness from a thin veneer to many feet. The flows are composed of dark-gray vesicular olivine basalt, andesite, flow breccia, scoriaceous basalt and tuffaceous agglomerate. Underlying this Quaternary volcanic flow are Tertiary volcanics composed of basalt, ryolite, andesite, latite, and dacite. The flat valley floor consists of poorly to well-cemented Quaternary gravels, sands, silts and clays that extend to great depths below the ground surface. This Quaternary alluvium has been estimated to extend approximately 3,000 feet below the present ground surface. The recent alluvium is usually confined to the channels of the creeks and consists of loose sands and gravels. See plate 4 for general site geology.

#### V. FOUNDATION

#### INVESTIGATIONS

5.01 Foundation investigations of the right abutment, outlet works and streambed consisted of geologic mapping and reconnaissance, deep and shallow seismic refraction surveys, down hole electrical and gamma ray surveys, diamond core drilling, bucket type power auger drilling, trenching with a dozer and backhoe, in-situ density testing, and percolation testing. Detailed discussions of the foundation investigations are presented in the references listed in paragraph 2.01 and 2.04.

## Dam Foundation

- 5.02 The investigation of the streambed portion of the dam foundation consisted of drilling 10 borings with a bucket type power auger to depths from 25 to 66 feet and excavating 13 trenches with a backhoe and dozer to depths from 12 to 26 feet. The location of the borings and trenches are shown on plate 5. The soil logs of the borings and trenches are summarized on plates 6, 7 and 8.
- 5.03 Thirty-three in-situ density tests were conducted in the near surface embankment foundation materials by the sand displacement method. An additional seven densities were obtained from undisturbed samples by the bulk density method. The results of density tests in the foundation are shown on plate 12.
- 5.04 Percolation tests were conducted in test holes to obtain large scale field data to determine a representative coefficient of permeability of the foundation material. The average coefficient of permeability TH76-24 is approximately 6 feet per day.

5.05 Geophysical investigations consisting of 8 seismic refractive lines varying in length from 290 to 880 feet were conducted in the streambed.

#### West Abutment and Outlet Works

5.06 Investigations of the west abutment and outlet works foundation consisted of drilling 15 diamond core holes to depths from 28 to 81.2 feet and excavating one test trench with a D8-H dozer to a depth of 9 feet. The locations of core holes and trench are shown on plate 9. The logs of the core holes and test trench are shown on plate 10.

#### FOUNDATION TREATMENT

#### Streambed Materials

- 5.07 The foundation materials consist of non-homogeneous alluvium extending to a depth of at least 1,250 feet. Typically the foundation materials consist of moderately to highly cemented sands-silty sands and gravels-silty gravels interspersed with lenses and layers of silty and clayey sands with an occasional layer of sandy clay. A change in materials occurs at a depth of approximately 5 feet. The materials in the upper 5 feet consist of fine grained soils consisting predominantly of sandy silts and clays to silty and clayey sand. Consolidation tests indicated the near surface fine grained soil were susceptible to collapsing when saturated to an amount ranging from 5 to 13 percent of the layer thickness. The gradational range and plasticity chart of the upper 5 feet of materials are shown on figures 1 and 6, respectively.
- 5.08 The foundation materials below the embankment consist principally of coarse grained materials classifying predominantly as silty and clayey gravelly sands with small lenses and layers of silty and clayey sands, sandy silts, clays, cobbles and boulders. Cemented areas with varying degrees of cementation occur throughout the foundation area. The range of gradation and the plasticity chart for foundation materials below the embankment are shown on figures 2 through 5 and 7.
- 5.09 The foundation treatment from the right abutment to Sta. 85+90 consisted of prewetting with sprinklers and excavating the near surface fine grained soils down to coarse grained soils. The extent of foundation excavation is shown on plates 22 to 24. The materials were excavated with two D9-H dozers and 651B scrapers as shown on photo 4. A view of completed foundation excavation in an area east of 35th Avenue is shown on photo 5. After foundation excavation excavation was completed, Corps personnel inspected the foundation area to insure embankment material compatibility with foundation materials. Foundation materials not compatible with core materials were removed from the foundation grade at Sta. 19 to 21, 31 + 50, and 35 to 39. Materials not compatible with gravel drain material were removed from Sta. 54 to 58.
- 5.10 After completion of the foundation excavation an exploration trench was excavated to a depth of approximately 10 feet as shown on plates 13 to 21 and 23. The exploration trench was excavated with two D9-H dozers and 651B scrapers as shown on photo 6. Typical materials encountered consisted of silty gravelly sands with cobbles are shown in photos 8 and 11.

- 5.11 After inspection and approval of the foundation grade, exploration trench bottom and sidewalls, the area approved was scarified to a depth of 6 inches. The moisture content was then adjusted by adding water, see photo 10, to within the specified range of -2 to +3 percent of optimum. After moisture adjustments the area was compacted with 8 passes of a 50-ton rubber tired roller. The rippers used to scarify the foundation area are shown on photo 7. Typical results of scarifying and rolling of the foundation with a 50-ton rubber tired roller are shown in photos 8 and 9.
- 5.12 At Sta. 85+90 the embankment is founded above spillway crest elevation and is less than 26 feet in height. The foundation treatment consisted of the same procedure as described for the reach between the west abutment to Sta. 85+90 but without the exploration trench. The completed foundation excavation is shown in photo 5.

## Right Abutment

- 5.13 The right (west) abutment of the dam is located on the east slope of the Hedgepeth Hills. The abutment consists of volcanics composed of basalt and andesite blocks, infilled with tuffaceous materials in the upper slopes. Agglomerates form the foundation surface in the exploration trench abutment contact.
- 5.14 The right abutment was in general excavated in three phases. The first phase consisted of stripping the surface materials to depths of 2 feet using a D-9H dozer with rippers, see photo 12. The second phase consisted of drilling, blasting and removal of loosened material with a D-9H dozer to depths ranging from 4 to 12 feet, see photos 13, 14 and 15. The large basalt blocks, up to 4 feet, excavated from the abutment were used as backfill in the upstream toe trench, see photo 16. The third phase was the most important phase and consisted of cleaning the abutment to a suitable foundation. The construction sequence, geology, stripping, drilling and blasting are discussed in more detail in the report referenced in paragraph 2.04.
- 5.15 After completion of stripping, the abutment area downstream of the core was drilled, blasted, and cleared of loosened rock with a D-9H dozer, see photo 15. After removal of the blast loosened material the excavated surface material consisted of silty sand, sandy silt and loose rock, see photos 15 and 17. To determine if a suitable abutment foundation had been reached, 22 exploratory drill holes with a rotary percussion air track drill rig were drilled to qualitatively evaluate the underlying abutment foundation materials. The evaluation was based upon the rate of drill bit penetration, which is a measure of the relative hardness of the underlying materials. Results indicated the materials would not significantly change with depth and the underlying materials would consist of hard basalt blocks with softer infilling.
- 5.16 To evaluate and inspect the abutment foundation surface, a 40x40 feet area was excavated and cleaned with a backhoe, hand labor and air cleaning, see photo 18. A portion of the cleaned area being inspected is shown on photos 19 and 20. Note the large blocks of basalt, the irregularity of the surface and the infilling between the rock blocks.

- 5.17 The abutment foundation as exposed in the 40x40 feet cleared area was determined to be suitable with adequate surface treatment. Typically suitable foundation consists of an irregular surface of large basaltic blocks, with fractures and cavities filled with a tuffaceous material, see photos 20 and 21. The abutment foundation, as exposed, was not entirely as expected based upon design core hole data. The infilled fractures were larger and more numerous than anticipated during design. For detailed discussion see reference listed in paragraph 2.04. To determine the engineering properties of the infilling material, detailed laboratory tests were conducted on undisturbed chunk samples. The detailed laboratory tests were conducted by Engineering Testing Laboratories Inc., Phoenix, Arizona and by the South Pacific Division Laboratory at Sausalito, California. The detailed laboratory tests consisted of gradation, in-place density, specific gravity, consolidation, dispersive soil test, soluble salts test, and permeability test.
- 5.18 The laboratory tests indicate the tuffaceous infilling material is relatively dense, incompressible, impervious and non soluable. The materials classify as a silty sand and have a gradation range shown on plate 31. The consolidation and permeability test results are shown on plate 31. The permeability of the infilled materials would be less than 1.0 feet per day (fpd).
- 5.19 After inspection of the 40x40 foot area the remainder of the abutment was drilled and blasted. Loosened materials were removed with a D-9H dozer. The remaining loosened materials, covering the abutment, not removed by the D-9H dozer, were removed with backhoes, hand labor and air blasting. A view of the cleaned abutment is shown on photo 22. As-built foundation excavation is shown on plate 22.
- 5.20 Treatment of the abutment foundation, after cleaning, consisted of subsurface grouting and final surface preparation. Subsurface treatment, consisting of a single line grout curtain along the core contact centerline, was placed by subcontractor W. G. Jaques Company of Des Moines, Iowa from August to November 1981. The right abutment foundation grouting plan and profile are shown on plate 25.
- 5.21 Final surface preparation of the abutment foundation, beneath the random and gravel, consisted of removing loose materials by hand and minimal air blasting. Surface preparation, beneath the core materials, consisted of cleaning joints and fractures of loose infilling, intensive air cleaning, slurry grouting open joints and fractures, and placement of dental concrete. The infilled joints and cracks were cleaned using a rock pick and air blasting to remove loose materials. Slurry grouting consisted of placing grout mix, a 1:1 ratio of sand to cement, into cleaned and wetted cracks, joints, and voids too small for placement of dental concrete.
- 5.22 Dental concrete was placed on the abutment surface to receive core materials, see photos 23 and 24. Dental concrete was used in lieu of hand compacted core materials for the following reasons:

- a. Due to the very irregular foundation surface, dental concrete was placed in the depressions to form a uniform surface on which core materials could be equipment compacted.
- b. Potential seepage entrance points in the abutment foundation would be sealed.
- c. Core materials would be separated from tuffaceous infilled material by the dental concrete.

The dental concrete consisted of a low slump, 3/4-inch aggregate, 1000 psi concrete. Cleaned surfaces were wetted with water, prior to placement of dental concrete. The dental concrete was placed with a crane hoisted bucket. To preclude feather edges, concrete was placed at a minimum thickness of 6 inches. To consolidate and insure bonding the concrete was vibrated in place with special emphasis on the foundation surface-concrete contact. After vibration, the concrete surface was screen tamped, see photos 23 and 24.

#### Left Abutment

5.23 The left abutment of the dam is founded on the west slope of Adobe Mountain. The abutment is located basically in the freeboard elevations from 1395 to 1403 feet. Foundation treatment consisted of removal of talus and residual soil to a suitable foundation. The excavation of the abutment was an extension of the embankment foundation excavation. The completed abutment excavation is shown on photo 25. A D-9H dozer, backhoe and front end loader were used to excavate the abutment.

## VI. EMBANKMENT

## FEATURES

6.01 The dam is a compacted, zoned earthfill structure composed of random shells, an upstream blanket tied into a central core and a downstream gravel vertical drain tied into the downstream horizontal gravel drain blanket. The upstream slope is protected by type I (18-inch thick) and type II (15-inch thick) stone. The downstream slopes are covered by 6 inches of type III stone. The embankment plan, profile and cross sections are presented on plates 13 to 24.

6.02 The embankment was constructed in four stages. Stage 1 was diversion and control, which consisted of construction of the upstream slope of the dam, from Sta. 21+ to 70+32 to a height of approximately 10 feet. Stage 2 consisted of constructing the embankment to El. 1378 at Sta. 21+ to crest elevation at Sta. 82+80 and to crest elevation from Sta. 82+80 to 121+80. Stage 3 embankment construction consisted of the closure section located at Sta. 21+00 to the right abutment to El 1378. Stage 4 was the completion of the embankment.

#### MATERIALS

- 6.03 Core materials meeting specification requirements were obtained by blending the near surface materials of Borrow Area 1 to a depth of approximately 5 feet and from materials obtained from foundation excavation. See plate 11 for location of borrow area, and plate 26 for gradation of asplaced core materials.
- 6.04 Random materials meeting specification requirements were obtained from Borrow Area 2 and from the coarse materials located beneath the core materials of Borrow Area 1. See plate 11 for borrow location, and plate 29 for gradation of as-placed random material.
- 6.05 Gravel drain materials were obtained from two sources. The gravel drain materials in the embankment east of 35th Avenue were obtained by processing waste material from the ACI gravel pit, located 4.5 miles east of the dam. The processing consisted of dry sieving the waste materials. Gradations of the as-placed gravel drain materials are shown on figure 8.
- 6.06 The gravel drain materials, in the embankment west of 35th Avenue, were obtained by processing rock excavated from the spillway. The processing consisted of crushing and grading the rock, see photo 27. Gradations of the as-placed gravel drain materials are shown on figure 8.
- 6.07 The filter material consisted of a washed fine concrete aggregate obtained from the ACI gravel pit, see figure 9 for as-placed gradations.
- 6.08 Type I and II stone were obtained from stone waste piles located in the ACI gravel pit see photos 28 and 29. The stone waste piles consisted of stones larger than 6 inches. Type I stone was obtained by processing the stone. Processing consisted of grading the stone with a grizzly, see photo 30, to obtain a larger stone size. The stone in the waste pile was used without processing as Type II stone. Gradations of the Type I and Type II stone are shown in Table 1.

# TABLE 1 GRADATION REQUIREMENTS Type I Stone

Weight of Pieces	Percent Smaller by Weight
500 pounds	100
250 pounds	50 to 75
130 pounds	30 to 50
20 pounds	0 to 10
15 pounds	0

## Type II Stone

We1	ght of Pieces	Percent Smaller by Weight
200	pounds	100
	pounds	50 to 75
50	pounds	35 to 50
10	pounds	0 to 10
7	pounds	0

## Type III Stone and Bedding Layer

Sieve Size	Percent by Weight Passing
6 inches	100
3 inches	40 to 75
3/4 inches	20 to 40
Number 4	0 to 10

6.09 Type III stone and bedding were obtained from processing the rock excavated from the spillway. Processing consisted of crushing and grading the excavated rock, see photo 27.

6.10 Topsoil fill was obtained from the near surface soil from Borrow Area 1.

## VII. EMBANKMENT QUALITY CONTROL, ASSURANCE, AND TESTING

## GENERAL

7.01 Contractor quality control and Government quality assurance testing of the embankment fill was performed to ensure quality work and to check conformance of the placed materials with contract specifications. These activities involved the combined efforts of the Contractor's Quality Control personnel, and the Corps of Engineers inspectors and laboratory personnel. The results of these activities assured that materials were placed within specified gradations and moisture contents, and that design densities were being obtained by the specified procedural compaction methods. Corps of Engineers personnel periodically obtained both disturbed and undisturbed record samples to establish classification, density, shear strength, consolidation and permeabilities of the as-built embankment materials in order to verify that design assumptions were met.

## CONTRACTOR QUALITY CONTROL

7.02 Contract provisions required the contractor to insure embankment quality. Accordingly, a Quality Control Program was established by the contractor. The following items, pertaining to the embankment, were performed by the contractor:

- a. Reviewed contract requirements, checked worksite for readiness and that lines and grades had been established.
- b. Checked for compliance with Contract Specifications and that required testing procedures were being followed.
  - (1) Continuously monitored embankment fill operation.
- (2) Established necessary moisture-density relationships for Contractor information and use.
- (3) Performed field density tests to determine degree of compaction per ASTM D698, D1557 and D1556.
  (4) Performed gradation testing on embankment materials per ASTM C136.
- (5) Performed Quality tests for Stone Protection as follows: ASTM C-88, C-127, C-136, C-131, AND C-535.
- (6) Supervised the Installation of Specified Instrumentation.(7) Prepared daily quality control reports which listed activities, described quality control surveillance activities and instruction, summarized material quantities and listed all test results.

#### CORPS OF ENGINEERS INSPECTION AND TESTING

7.03 Several inspectors provided continuous monitoring of embankment fill operations. In addition, Corps of Engineers on site Soils Laboratory personnel performed quality assurance tests consisting of field density, placement moisture contents, gradations, compaction, and vibratory maximumminimum density tests.

## Field Density Tests

7.04 In place density tests on core material were performed in accordance with ASTM Standard D1556, "Density of Soil in Place by the Sand-Cone Method", see photo 31. The upper 6 to 18 inches of fill were removed from the area to be tested and a smooth, level surface prepared. Density test were performed on random zone material using a large-scale water displacement method. This method utilized a four-foot diameter steel ring. The procedure involved digging approximately a 2 1/2-foot hole, weighing the material excavated, and metering the water to find the volume of the sample obtained, see photos 32 to 36. Densities of random backfill around the conduit and behind the energy dissipator walls were conducted by the Sand-Cone method because restrictions on space prevented the use of the large density equipment.

## Moisture Content Tests

7.05 A laboratory moisture determination was made for each field density test. Visual assessment and microwave oven results were used for rapid determination of moisture content and checked with standard oven drying test results.

## **Gradation Tests**

7.06 Gradation tests were performed on material collected for each density test. In addition, numerous gradations were performed on representative samples of the gravel drain, filter, and slope protection materials to verify compliance with specifications.

## Moisture Density Tests

7.07 Moisture-density relationships were determined for representative soil types of core materials by ASTM D-698. An equivalent standard compaction test, using a 12-inch diameter mold with 140 blows per each of 3 layers with a 11-1/2-pound rammer falling 24 inches, was used to determine the moisture density curves for representative random embankment materials. A family of compaction curves representative of typical soil types was developed for the random and core materials prior to the start of fill placement.

7.08 During construction a one-point compaction test was performed on samples obtained with each in place density taken. The percent of maximum dry density was then interpolated from the family of compaction curves. For approximately every ten densities, a five-point compaction test was conducted.

#### Relative Density Tests

7.09 A small number of relative density tests were performed on the gravel drain and filter material in accordance with ASTM Standard D 2049, "Relative Density of Cohesionless Soil". These were performed near the beginning of the placement procedure to insure that the specified procedural placement of these materials was obtaining acceptable densities.

#### Record Sampling and Testing

7.10 Record samples of the as-built embankment were periodically obtained by Corps of Engineer personnel, see photos 37 and 38. These samples, both disturbed and undisturbed, were obtained at locations predetermined by Engineering Division. The samples were shipped to the SPD Soils Laboratory for record testing in order to determine the material properties of the as-built embankment. The testing program included classification, compaction, triaxial shear, permeability, consolidation and aggregate tests on three gravel drain samples. Three field density determinations were made adjacent to each record sample location.

## VIII. CONSTRUCTION PROCEDURES

#### CORE MATERIALS

8.01 Moisture was introduced into the core materials prior to excavation by prewetting the borrow area.with a sprinkler system. The borrow area was ripped with a D-9H dozer and moisture was added in areas where the moisture content was on the dry side of specification requirements. Core materials were excavated with Cat 651B scrapers pushed by two D-9H dozers. The materials were spread on grade in 12-inch lifts with a motor grader. Oversize stone were windrowed out of the fill during spreading operations. Mater was added when required with a 10,000 gallon water pull prior to compaction or prior to placement of the next lift. Compaction was accomplished with 6 passes of a towed, double drum tamping roller, see photo 40, with a 5-foot diameter and 5-foot width drum and a ballasted weight of 20,000 pounds.

8.02 Select core materials consisting of more plastic materials were placed wet of optimum at the abutment core contact on the right abutment. The purpose of placing the select core materials was to insure bonding between the abutment and core materials and to maximize the filling of voids and cracks with core materials. The treated abutment surface was cleaned of loose materials 5 to 8 feet ahead of core placement. The cleaned and treated abutment surface was thoroughly wetted prior to the placement of core materials. The initial lifts were placed in 6 to 12-inch thickness with a Cat 980C front end loader. Compaction was accomplished by 8-wheel coverages of the 980C front end loader with a loaded bucket, see photo 41. Where wheel rolling could not be accomplished hand compaction was used to compact the core materials. Wheel rolling was used to prevent damage to the treated abutment surface by the tamping roller. The compacted surface was scarified by back dragging the bucket teeth prior to placing a new lift. Compaction with a tamping roller was initiated when a sufficient thickness of material covered the abutment.

#### RANDOM MATERIALS

8.03 Random materials were excavated on a slope with Cat 651B scrapers pushed by two Cat D-9H dozers, to facilitate blending, see photo 26. The compacted surface of the preceding lift was scarified to a depth of 6 inches prior to placement of the next lift, with rippers on the motor grader, see photo 42. The materials were spread in 12-inch lifts by a motor grader or D-8H dozer. Oversize stones were removed during spreading operations by windrowing, see photo 43. From February to May 1981 each lift was compacted by four passes of an Ingersoll Rand SP-60 DD steel drum vibratory roller with 100-inch drum width, 39,200 pound static weight and 83,100 pounds of dynamic force, and from June 1981 to job completion each lift was compacted by four passes of a towed Ferguson Model 230 vibratory roller with a drum diameter of 5'6" and width of 6'6", a static weight of 22,000 pounds and a dynamic force of 68,500 pounds, see photos 44 and 45.

8.04 No special procedures were used in placing and compacting random materials at the right abutment. Nested cobbles at the abutment contact were removed prior to compaction of the lift.

#### GRAVEL DRAIN

8.05 Gravel drain materials in the downstream horizontal blanket were placed with bottom and end dump trucks. The gravel in the vertical drain was placed with bottom dump trucks, see photos 46 and 47. The gravel was spread in the blanket with a rubber tired dozer, see photo 48. The gravel in the vertical drain was not spread. Compaction of the gravel drain materials was accomplished by the controlled passes of the rubber tired dozer and motor grader to minimize particle crushing.

## FILTER MATERIALS

8.06 Filter materials located at the downstream foundation excavation slope and right abutment were placed with a front end rubber tired loader, see photo 49. Compaction of the filter material located on the excavated slope

was accomplished with a rubber tired dozer during compaction of the gravel drain materials. The filter materials on the right abutment were compacted with the controlled movement of the rubber tired front end loader.

#### TYPE III STONE AND BEDDING

8.07 Type III stone and bedding were obtained from crushing and grading selected material obtained from the spillway excavation. The crushed and graded material were stockpiled near the spillway prior to placement. The type III stone and bedding east of 35th Avenue were placed with a Cat 977 front end loader and 70-ton crane with a drag bucket, see photos 50 and 51. The bedding and type III stone west of 35th Avenue were placed with a 150-ton Link Belt crane with a BG blade, see photos 52 and 53.

## TYPE I AND II STONE

8.08 Type I stone was obtained by processing waste stone piles from the ACI gravel pit. Processing to obtain a coarser gradation consisted of grading the waste stone over a grizzly, see photo 30, to obtain Type I stone. Type II stone was obtained by using stone from the waste pile. Type I and II stone were placed on the slope with a BG blade, see photo 54.

#### SPILLWAY

8.09 Excavation of the spillway is discussed in detail in reference cited in paragraph 2.04. The spillway excavation in general consisted of drilling explosive charge holes, blasting and excavating. Excavation of the loosened rock was accomplished with 651B scrapers pushed by two D-9H dozers, see photo 56. The excavated materials were placed upstream of the spillway in the disposal area, with basaltic materials selectively stockpiled for the crusher. The spillway walls were trimmed with a slope board attached to a D-9H dozer, see figures 57 and 58. The slope trimming was conducted to remove overhangs, loose material and dress up the slopes.

## OUTLET

8.10 Excavation and cleaning of the outlet is discussed in detail in reference cited in paragraph 2.04. The following is a brief description of the construction procedures at the outlet. The methods and procedures used to excavate and clean the outlet trench were the same as was used for the abutment, see photos 59 and 60. After excavation and cleaning, the trench invert was located approximately 2 feet below the "B" line and the trench walls were over excavated by approximately 2 to 3 feet. The overexcavation was primarily due to the blocky nature of the rock, see photo 60. The blocky nature of the rock also caused the final invert surface to be highly irregular, see photo 60. The contract specifications require overexcavated areas to be backfilled with concrete. Concrete was placed to "B" line elevations beneath the conduit section and to "A" line elevations beneath the intake and energy dissipator sections, see photo 61.

8.11 A concrete plug, see photo 62, was constructed on both sides of the outlet conduit to the top of rock beneath the core zone to preclude seepage paths along the outlet trench and to minimize differential settlements. A low slump, 3/4 inch aggregate mix was placed with a concrete bucket and crane. The low slump allowed the concrete to be placed on the 1:1 slope without forms. The concrete was vibrated with emphasis on the outlet conduit and rock face contact zone.

#### TOPSOIL FILL

8.12 Topsoil fill was placed over portions of the type III stone on the downstream slope. The purpose of the topsoil fill was to break up the visual impact of the type III stone erosion protection. The topsoil fill was placed on the downstream slope east of 35th Avenue with a G-1000 Gradall, see photo 63. The 150-ton Link Belt crane was used to place topsoil fill west of 35th Avenue. The fill was placed in a thicker layer than envisioned during design.

#### IX MATERIAL PROPERTIES

#### **GENERAL**

9.01 As required by ER 1110-2-1925, "Field Control Data for Earth and Rockfill Dams," field control results were summarized by the Resident Engineer staff and periodically transmitted, through the Geotechnical Branch, to the South Pacific Division during active construction periods. Through the completion of embankment fill operations, nine field control reports had been forwarded. These reports, along with the Report of Soil Tests on the Adobe Dam record samples, yielded the following results.

## CORE MATERIAL

## Field Control Results

- 9.02 A final statistical analysis of field control test results on the core material are summarized graphically on Plate 26. The monthly field control and placement data are shown on Plate 27. A plan and profile of the field control test locations is shown on plate 32.
- a. Moisture-Compaction Trends. Specifications required the placement moisture content of the core material to be within the range of 2 percent below to 3 percent above the optimum moisture content. Design required the material to be compacted to not less than 95 percent of maximum dry density as determined by test method ASTM D-698. The field control test results indicate that core fill was generally placed slightly wet of optimum with a mean of 0.6 percent above optimum moisture content. The plot of placement moisture content for the core material indicates slightly drier placement during the spring and early summer. An upward trend in placement moisture is observed during the autumn months through the end of the project. This is attributed in part to the cooler temperatures and in part to the extensive testing of the abutment contact material where wet-of-optimum core was placed. Field density tests indicate core materials were compacted to an average of 100.1 percent of maximum dry density.

b. <u>Gradation</u>. Specification required the core material to have a minimum of 20 percent by weight passing the No. 200 sieve. Results of field control tests indicate that less than 1 percent of the tests, had less than 20 percent passing the No. 200 sieve while 10 percent of the tests had more than 64 percent passing the No. 200 sieve. Results indicate the core material was finer grained than anticipated during design. The fines content anticipated during design had a mean of 40 percent by weight passing the No. 200 sieve while the field control test results had an average of 50 percent by weight passing the No. 200 sieve.

#### Record Test Results

- 9.03 Test results performed by the SPD Laboratory on record samples of the core material are summarized on plate 28.
- a. <u>Permeability</u>. Permeabilities of undisturbed core material record sample were determined in both the horizontal and vertical directions. The results are shown on plate 28. The horizontal permeabilities averaged  $6.4\times10^{-3}$  feet per day (fpd) and the vertical permeabilities averaged  $4.0\times10^{-3}$  fpd. Both horizontal and vertical permeabilities fell within the design permeability range of  $1.0\times10^{-3}$  to  $1.0\times10^{-1}$  fpd.
- b. Shear Strength. Core material shear strengths were determined for undisturbed record samples using triaxial compression tests in accordance with the procedures described in EM 1110-2-1906, "Laboratory Soil Testing," 30 November 1970. Both total and effective strengths were determined under unconsolidated undrained (Q-type) and consolidated undrained conditions with pore pressures measured and recorded (R-type). In general, the as-built strengths were somewhat higher than the assumed design strengths. The selected as-built "Q" strength had an angle of internal friction of 32 degrees and cohesion of zero. This was higher than the design "Q" strength had an angle of internal friction of 18 degrees and a cohesion of 800 psf. This strength was higher than the design angle of internal friction of 14 degrees and cohesion of 600 psf. The selected as-built effective "S" strength had an angle of internal friction of 34 degrees and cohesion of zero. This was the same as the assumed design "S" strength.
- c. Consolidation. Consolidation tests were performed on undisturbed record samples obtained from the core zone of the embankment. The results of these tests are shown graphically on plate 28 in terms of void ratio (e) vs. pressure (log P) curves. The record samples as indicated by the test results have consolidation curves similar those used during design. The initial void ratios of the undisturbed record samples varied from 0.345 to 0.865. The sample with the high initial void ratio of 0.865 had a dry density of 91.0 pounds per cubic foot (pcf) and is not representative of the as-built field densities which had a mean value of 113.5 pcf, see field control data.

#### RANDOM MATERIALS

#### Field Control Results

- 9.04 A final statistical analysis of field control test results on the random material are summarized graphically on plate 29. The monthly field control and placement data are shown on plate 30. A plan and profile of the field control test locations are shown on plate 32.
- a. Moisture-Compaction Trends. Specifications required the placement moisture content of the random material to be within the range of 3 percent below to 2 percent above optimum moisture content and the material to be compacted to not less than 95 percent of the maximum dry density as determined by a compaction test equivalent to test method ASTM D-698. The field control test results indicate that random fill was generally placed slightly dry of optimum with a mean of 1.3 percent below optimum moisture content. The mean placement moisture content was 7.5 percent. No significant seasonal trends in placement moisture content were observed, however, considerably more water was placed on grade during the dry, hot summer months. Field density tests show the random material was compacted to an average of 102.0 percent of maximum dry density with an average dry density of 135.6 pcf.
- b. <u>Gradation</u>. Specifications required the random material to have no more than 20 percent by weight passing the No. 200 sieve. Field control test results indicate that less than 10 percent of the tests had more than 20 percent passing the No. 200 sieve. The average fines content for the random zones of the as-built embankment was 12.0 percent.

#### Record Test Results

- 9.05 Test results performed by the SPD Laboratory on remolded record samples of the random material are shown on plate 31.
- a. <u>Permeability</u>. Results of the record permeability tests on the random material show that the material had an average value of 12.3 fpd. This is slightly higher than the 0.1 to 10.0 fpd permeability range assumed in design.
- b. Shear Strength. Random material shear strengths were determined for remolded record samples using triaxial compression tests. Strengths were determined under consolidated undrained conditions with pore pressures measured and recorded (R-type). The as-built strengths were overall higher than the assumed design strengths. The selected as-built "R" strength had an angle of internal friction of 20 degrees and a cohesion of 2000 psf. The assumed design "R" strength had angle of internal friction of 13 degrees and a cohesion of 1600 psf. The selected as-built effective "S" strength had an angle of internal friction of 37.5 degrees and a cohesion of zero. This was slightly higher than the assumed design angle of internal friction of 37 degrees and cohesion of zero.

## GRAVEL DRAIN MATERIAL

## Field Control Results

9.06 A final statistical analysis of field control gradation test results on the gravel drain material is summarized on figure 8. The modified specified gradation of the gravel drain material is listed in table 2. The results on figure 8 indicate that 10 percent of the materials were out of the specified gradation requirements on the fine and coarse side.

## Record Test Results

9.07 Test results on remolded record test samples of the gravel drain material are shown on plate 31 and summarized in table 3.

TABLE 2
GRAVEL DRAIN MATERIAL
MODIFIED GRADATION

Sieve Size	Percent Passing by Weight
1 1/2 inches	100
3/8 inches	20-100
# 4	0-40
#10	0-7

TABLE 3
GRAVEL DRAIN MATERIAL FROM SPILLWAY
EXCAVATION RECORD TESTS

			Production	
	Tests	Stockpile	A	<u>B</u>
1.	L.A. Rattler \$ loss	29	24	27
2.	Specific Gravity Absorption, \$	2.50 3.8	2.49 4.0	2.47 5.0
3.	Soft Particles, \$	5.0	8.4	9.5
4.	Friable Particles, \$ Friable Particles, Sand	0.5 -	0.8 0.4	0.7 0.9
5.	Sulphate Soundness, \$	19.1	20.0	18.5

- a. <u>Permeability</u>. The record test results are shown on plate 31. The results indicate the permeability would range from 2,700 to 32,000 fpd. Four of the five permeabilities were at or higher than the design permeability of 7,000 fpd. The average permeability has a value of 10,160 fpd.
- b. Quality Tests. The results of L.A. Rattler, specific gravity, absorption, soft and friable particle and sulphate soundness tests are summarized in table 3. The results meet specification requirements.

#### RTITER

9.08 Specified gradations and results of field control tests consisting of gradation tests are shown on figure 9. The results indicate filter requirements between the foundation to filter and filter to gravel drain were met.

## ABUTMENT INFILL

9.09 After abutment excavation and prior to abutment preparation, undisturbed samples were obtained of the abutment infill material and sent to the SPD and ETL (contractor's laboratory) for testing. Due to the relatively small size of the samples, only dispersion, soluable salts, classification, permeability and consolidation tests were performed. The results are shown on plate 31.

#### Classification

The abutment infill material classified as a non-plastic, silty sand (SM). The gradation of the infill material is shown on figure 10.

## Permeability

9.11 The horizontal permeability of the undisturbed abutment infill material was measured by SPD Laboratory at 0.75 fpd. The permeability falls between the measured permeability of the core and random materials.

## Consolidation

9.12 Consolidation tests conducted by SPD and ETL laboratories are shown on plate 31. The results indicate that for the expected embankment loading the infill materials are highly incompressible.

## Dispersion and Soluable Salts

9.13 Dispersion and soluable salts tests conducted by ETL indicate the infill materials are nondispersive and contain 0.12 percent soluable salts.

## X. EMBANKMENT ANALYSIS

#### SLOPE STABILITY

10.01 Results of triaxial shear strength tests indicate that the shear strength of the as-constructed embankment materials are higher than the design shear strengths. Therefore, the as-built embankment more than satisfies slope stability requirements. The slope stability of the embankment was not reanalyzed and the results of the original design slope stability analysis are presented on plates 33 and 34. The slope stability safety factors of the as-built embankment slopes exceed the original design safety factors.

#### SETTLEMENT

10.02 The results of the consolidation tests on record samples of the asbuilt embankment indicate no significant variation in the e. vs log p curves when compared to the design consolidation tests. The expected settlements would not exceed the estimated settlements calculated during design.

## SEEPAGE

10.03 Record testing indicated that the permeabilities of the core and random materials of the as-built embankment fall within the range of the assumed design permeabilities. Therefore, through seepage analyses will not vary significantly from the design analyses. See figures 10 and 11 for design seepage analysis.

### XI. DIVERSION AND CONTROL OF WATER

11.01 The diversion and control of water consisted of staged construction of the embankment and construction of diversion levees to pass floodflows of 24,000 cfs. Stage 1 embankment consisted of constructing the upstream portion of the embankment to El. 1355 at Sta. 21+00 to El. 1371 at Sta. 70+00. Temporary diversion levees (West Diversion and East Diversion Levees) were constructed to protect the outlet and abutment construction and the below ground embankment construction. The West Diversion Levee is a ring dike, surrounding the outlet and abutment, tying into the abutment upstream and downstream of the outlet works. The East Diversion Levee ties into the Stage 1 embankment and is located at embankment Sta. 20+50. The diversion and control of water left a breach of 480 feet in the embankment at the right abutment.

11.02 Closure of the breach commenced on 18 November 1981. The contractor worked on an accelerated schedule to construct the embankment to El. 1378 by 2 December 1981, see photo 64. The embankment was topped out on 31 December 1981, see photo 65.

### XII. INSTRUMENTATION

12.01 Instrumentation consisted of installing 31 settlement monuments. A monument was installed in each abutment. Twenty-four monuments were installed at the upstream edge of the crest to monitor crest settlement. Five monuments were installed on the upstream slope to monitor slope movements. See plate 35 for location of settlement monuments. In addition 9 of the 13 monuments installed in 1977 downstream of the embankment to monitor subsidence are in place.

## XIII. CONSTRUCTION NOTES

## CHANGES AND MODIFICATIONS

13.01 Changes and modifications were made during construction to utilize available equipment and construction materials and due to conditions not anticipated during design. The geotechnical related contract modifications and field changes are listed in tables 4 and 5. Also listed in table 6 are obligated bid items with significant quantity changes.

# TABLE 4

### FIELD CHANGES

<u>Item</u>	Date	<u>Description</u>	Cost
Gravel	23 Jan 1981	Modify specified gradation to allow contractor to produce gravel from spillway excavation and gravel waste pile	No Cost
Type III Stone	3 Feb 1981	Modify specified gradation to use crushed material from spill-way excavation	No Cost
Core	18 March 1981	Increase lift thickness from 8" to 12" and reduce number of passes from 8 to 6	No Cost
Random	10 April 1981	Widen random zone between core and gravel chimney from 12' to 15' to minimize contamination of gravel chimney by 651B scrapers	No cost
Type I and II Stone	16 Sept 1981	Replace Type I with Type II Stone between El. 1372.8 to 1393.0 as a result of reevaluation of stone protection	\$107,388 Credit

TABLE 5
GEOTECHNICAL RELATED CONTRACT MODIFICATIONS

MOD. NO.	Item	Description of Change	Negotiated Cost
P00005 P00006	Investigate right abutment Concrete leveling slab	Drill 20 probe holes and clean 40x40 foot area Place concrete leveling slab in outlet conduit,	13,141.00
10000	whereast levelling star	intake structure and energy dissapator from station 76+54, 910 cy	68,250.00
P00008	Revised abutment excavation	Drill and blast abutment surface; pioneer trail; blast over steepened slope	43,125.00
P00009	Abutment Filter	Place 4420.45 cy of filter sand on downstream portion of abutment contact beneath gravel drain blanket	97,560.00
P00010	Irregular abutment surface	Additional work required to properly excavate the abutment due to irregular surface	43,125.00
P00011	Revised outlet costs	Additional cost to use 4x4-foot drill pattern; air cleaning and dental excavation of demonstration blast area	32,013.00
P00014	Delays due to irregular abutment surface	Additional costs due to delays caused by irregular abutment surface	49,625.00
P00015	Additional costs for foundation drilling and grouting	Ream out and deepen D-ll; establish waste water control system; move and set-up drilling equipment over irregular abutment surface	5,851.00
P00018	Compaction of core material at abutment contact	Additional costs to use CDE specified equipment (front-end loader and hand tampers) to compact	10,000.00
		core materials at abutment contact Total	363,060.00

TABLE 6
MODIFIED QUANTITIES

Contract Item No.	Item Description	Original	Quantities Actual	Cost Increase
10B	Excavation Dental, over 100 cy	50 cy	5,717 oy	\$340,020.00
38B	Dental Concrete over 60 cy	65 cy	910 cy	\$ 76,050.00
43H	Foundation Drilling Grouting, Placing Grout	200 sacks	4,744 sacks	\$136,320.00

## CONSTRUCTION EQUIPMENT

13.02 The equipment used during the construction of Adobe Dam varied with the particular phase of the job being performed. The construction equipment used by the contractor during the construction of Adobe Dam is listed in table 6. Much of this equipment can be seen in the photographs accompanying this report. Only a portion of this equipment was used throughout the duration of construction.

TABLE 7
CONSTRUCTION EQUIPMENT

EQUIPMENT DESCRIPTION	EQUIPMENT NUMBER
Terex S-24	1312-10
Terex S-24	1314-10
Terex S-24	PS-40
Terex S-24	PS-60
Dozer, Cat D-9H	KE-116
Dozer, Cat D-9H	KB 117
Dozer, Cat D-9H	KE 118
Dozer, Cat D-9H	KB 121
Dozer, Cat D-9H	KB 116
Dozer, Cat D-9G	KE 111
Dozer, Cat D-8H	KD 100
Dozer, Cat D-8K	RE 6472
Dozer, Cat D-6	KD 97
Dozer, Cat D-8H	KD 109
Dozer, Cat D-8H	KD 71
Scraper, Cat 651-B	PS 56
Scraper, Cat 651-B	PS 68
Scraper, Cat 651-B	PS 72
Scraper, Cat 651-B	PS 74
Scraper, Cat 651-B	PS 75

TABLE 7

# CONSTRUCTION EQUIPMENT (Continued)

EQUIPMENT DESCRIPTION	EQUIPMENT NUMBER
Scraper, Cat 623-B	RE 6476
Scraper, Cat 623-B	PS 78
Water Pull, Cat 651	WA 1249
Water Pull, Cat 651	WA 1228
Water Truck 4000 g	WA 120
Water Truck 4000 g	WA 1270
Water Truck 10000 g	WA 1248
Water Tank Truck	WA 1238
Water Tank Truck	WA 1231
Water Trailer	TW 193
Water Tank	WR-13
Grader Grader	GR-48
Grader	GR~50
Loader, Cat 988B	GA-57
Loader, Cat 977L	RE 6586
Loader, Cat 977L	RE 6812
Loader, Cat 824B	N14176R
Loader, Cat 920	LP 112
Loader, Cat 966C	L 66
Loader, Cat 966D	L 141
Loader, Cat 966C	RE 6829 L 142
Loader, Cat 980C	L 162
Grade-All	G 1000
Roller, Vib	RE 6707
Roller, Vib	RE 6830
Roller, Vib	713 R
Roller, 8-wheel	140-547
Roller, 50-Ton	RP 40
Roller, 50-Ton	RP 46
Roller, Sheepsfoot	RS 50
BG-Land Grader	KW 120
Crane, 70-Ton	
Crane, Link Belt 150-Ton Rock Truck, End Dump	LS-518
Rock Truck, End Dump	1013
Rock Truck, End Dump	ST1304
Rock Truck, End Dump	ST1306
Rock Truck, End Dump	ST1314
Rock Truck, End Dump	St1312
Rock Truck, End Dump	ST1316
Rock Truck, End Dump	ST1325
Rock Truck, End Dump	ST1326
Rock Truck, End Dump	K-21 K-22
Rock Truck, Bottom Dump	N-22 ₩-17
	<b>₩</b> • •

## TABLE 7

# CONSTRUCTION EQUIPMENT (Continued)

(4423	
EQUIPMENT DESCRIPTION	EQUIPMENT NUMBER
Rock Truck, Bottom Dump	₩ 150
Rock Truck, Bottom Dump	₩ 158
Rock Truck, Bottom Dump	W 165
Rock Truck, Bottom Dump	
Rock Truck, Bottom Dump	1276
Rock Truck, Bottom Dump	1326
Rock Truck, Bottom Dump	1327
Rock Truck, Bottom Dump	1328
Rock Truck, Bottm Dump	1241
Rock Truck, Bottom Dump	1250
Rock Truck, Bottom Dump	1279
Rock Truck, Bottom Dump	1312
Backhoe, Case 880 B	RE 6788
Backhoe, JCB 3D	RE 6414
Backhoe, Case 580 C	RE 7099
Backhoe, Case 580 C	01-0021
Backhoe, Case 580 C	01-0019
Backhoe, Case	01,0020
Backhoe, Case	01-0490
Backhoe, Cat 23 Track	SH-16
Backhoe, Case 580 K	01-0947
Forklift	L87
Forklift, MF-4500	08-0162
Bobcat, Case	1835
Grout Plant	00.404
Compressor, I-R	0C-134
Compressor, I-A 400	RE 7097
Compressor, I-R 850	93020
Compressor	R7131
Portable Pump	P106
Generator, 5000 W	GE 272
Generator, 3500 W	332 25 316
Generator, Homelite	GE 316 GE 240
Generator, 3500 W	RE 6930
Drill, Air Track	NE 0930
Drill, CP-65	
Drill, CP-65 Jackhaumers	
Compactor, Whackers (2)	Rental
	Rental
Compactor, Vibro-Roller (3) Roto Tiller	Rental
Tractor, Ford	Rental
Compactor, Pogo Stick	Rental
Compactor, Jumping Jack	Rental
Vibrator	VIB 8000
Sand Blaster	CE 110
Flatbed Truck	DF 1092
. 007777 -1 WYR	2. 1072

#### XIV. RECOMMENDATIONS AND CONSIDERATIONS

14.01 During various construction phases of the embankment some items applicable to future design and preparation of specifications were noted. The following items may be helpful on other project design and specifications preparation.

- a. Minimum construction widths on large earthwork projects should be 14 feet for excavation and 15 feet for any embankment zone where costs and material availability are not factors. The Cat 651B Scrapers had an overall width of 14'2". The wider placement zone width would minimize contamination of adjacent embankment materials.
- b. A well defined verification fill should be required by the specifications to verify and demonstrate the contractor's fill construction procedures consisting of placement, spreading, compacting and scarifying. This would aid the contractor and inspection personnel in embankment construction control.
- c. Where moisture is required to raise the moisture content of the borrow materials to obtain the specified range of moisture, prewetting the borrow area should be incorporated as a specification requirement. Prewetting would minimize the moisture control problems associated with adding moisture on grade to dry materials.
- d. Placement of embankment materials against the abutment should be well defined in the specification. The moisture content (+ opt), lift thickness, method of placement and compaction should be incorporated into the specifications to obtain the required embankment to abutment contact.
- e. Dental excavation needs to be well defined in the specifications so that field personnel and contractors can identify and quantify dental excavation quantities.
- f. The procedure and extent of abutment cleaning should be well defined in the specifications to prevent conflicts with the contractor. The specifications should define the extent and type of cleanup required of prepared surfaces prior to placement of embankment materials.
- g. Where soils are coarse, consisting of silty and clayey sands and gravels with cobbles and boulders, two passes of ripper teeth spaced at 9 inches on centers are preferable to a disc to scarify the surface.
- h. The use of a specified placement method should be considered based upon the type of stone protection available. Where rounded rock is the only available slope protection, placement with gradall or backhoe, as the embankment is constructed, should be specified to obtain a dense tightly packed stone layer.
- i. On future projects, serious consideration should be given to deleting topsoil fill on stone protection. The topsoil fill does not effectively hide or camouflage the embankment as envisioned by the landscape architect. Also, clogging of the drainage blanket could result from topsoil fill washing into the drainage blanket outlet. The topsoil fill should be designed to be compatible with the stone protection to preclude particle migration.

### XV. SUMMARY

15.01 The embankment was constructed in accordance with plans and specifications. Based upon record test results the as-built embankment meets or exceeds design requirements. The well constructed embankment is the direct result of the excellent cooperation between design and construction personnel.

# **PHOTOS**

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Photo 1 View of Completed Project

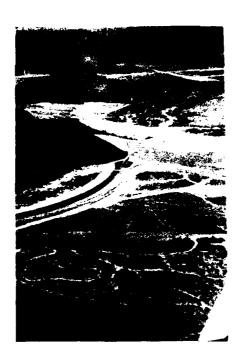


Photo 2 View of Completed Outlet Channel



Photo 3 Prewetting of Embankment Foundation



Photo 4 Foundation Excavation

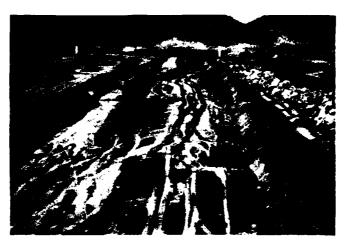


Photo 5 Completed Foundation Excavation (from Left Abutment)



Photo 6 Exploration Trench Excavation

1

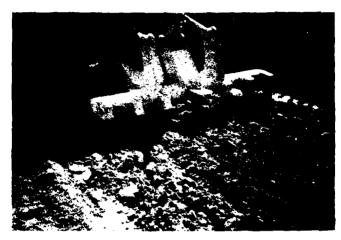


Photo 7 Scarifying Equipment



Photo 8 Scarifying of Exploration Trench end Foundation Rolling



Photo 9
Foundation Rolling with 50-Ton Rubber
Tire Roller

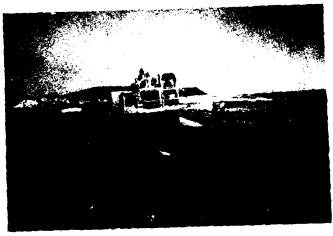


Photo 10 Adjusting Foundation Moisture



Photo 11 Typical Foundation Materials Encountered in the Exploration Trench



Photo 12 Right Abutment Stripping



Photo 13 Drilling Blast Holes on Right Abutment



Photo 14 Blast No. 14A at Right Abutment



Photo 15 Removal of Blast Loosened Abutment Excavation Material with D9-H



Photo 16 Placing Toe Stone in Upstream Toe Trench



Photo 17 Excavated Abutment Surface (Before Cleaning)



Photo 18
Right Abutment, Excavating 40x40 Feet
Inspection Area



Photo 19
Inspection of 40x40 Feet Cleaned Area



Photo 20 Inspection of 40x40 Feet Cleaned Area



Photo 21 Typical Right Abutment Foundation Surface



Photo 22 Cleaned Right Abutment Surface and Start of West Core Trench



Photo 23 Dental Concrete



Photo 24 Dental Concrete

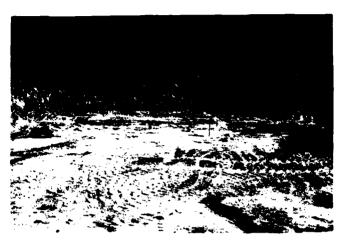


Photo 25 Left Abutment Foundation Surface



Photo 26 Excavation of Random Materials



Photo 27 Rock Crusher and Gravel Drain Material Produced from Spillway Excavation

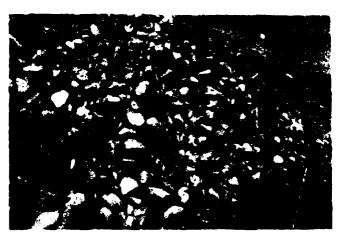


Photo 28 Typical Rock Waste Pile



Photo 29 Typical Rock Waste Pile

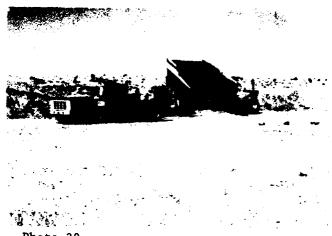


Photo 30 Type I Stone Grizzly

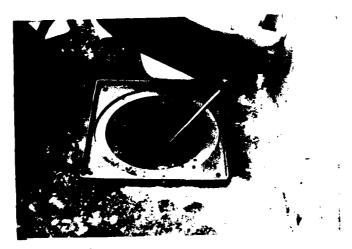


Photo 31 Sand Cone Density



Photo 32 Large Scale Density Truck



Photo 33 Large Scale Density Ring (48-Inch Diameter)



Photo 34 Filling the Density Hole with Water

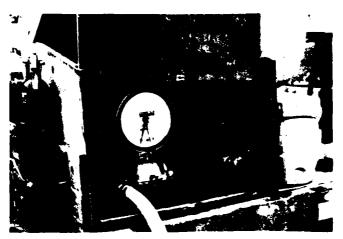


Photo 35 Water Meter to Measure Volume



Photo 36 Water Level Gage Point



Photo 37 Undisturbed Cubic Foot Record Sample



Photo 38 Undisturbed Cubic Foot Record Sample



Photo 39 Compaction of Core Materials in Core Trench

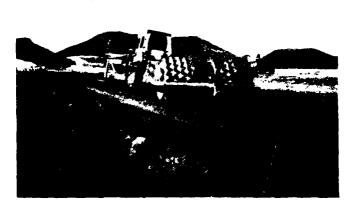


Photo 40 Compaction of Core Materials

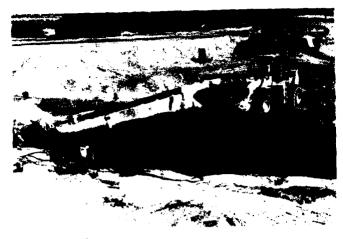


Photo 41 Compaction of Core Materials at the Right Abutment

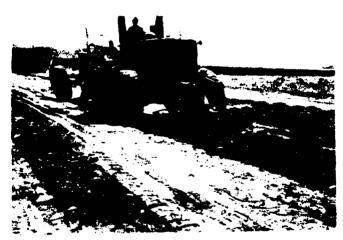


Photo 42 Scarifying Random Materials



Photo 43 Windrowing of Oversize



Photo 44 Towed Vibratory Roller

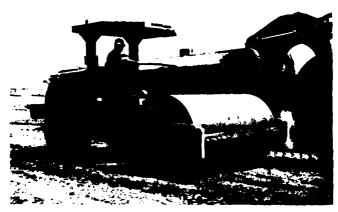


Photo 45 Self Propelled Vibratory Roller

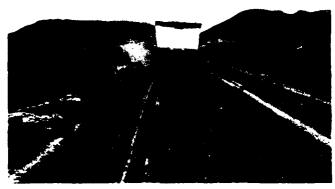


Photo 46 Placing Gravel Chimney Drain

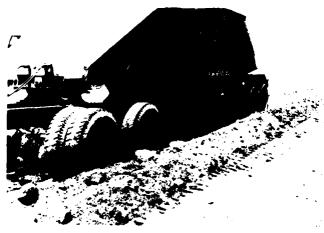


Photo 47 Placing Gravel Drain Chimney



Photo 48 Spreading Gravel Drain Material



Photo 49 Placing Filter Material



Photo 50 Placing Bedding with a Front End Loader

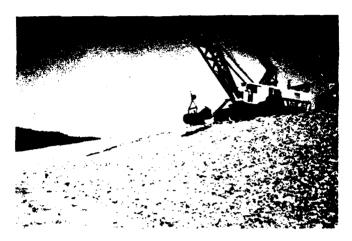


Photo 51 Placing Bedding with 70-Ton Crane and Drag Bucket



Photo 52 150-Ton Link Belt Crane

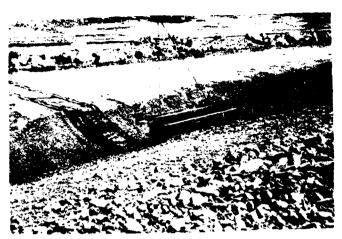


Photo 53 Placing Bedding with BG Blade

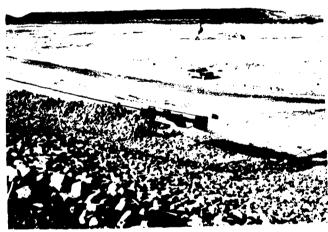


Photo 54 Placing Type I Stone with a BG Blade



Photo 55 View of Spillway Prior to Excavation

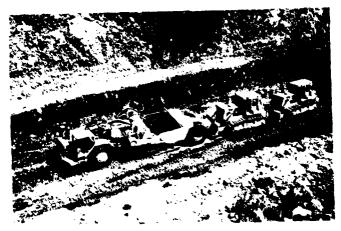


Photo 56 Excavation of Spillway

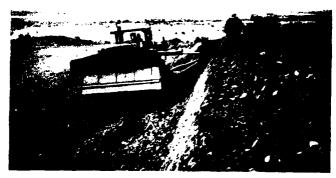


Photo 57 Trimming of Spillway Slopes



Photo 58 Trimming of Spillway Slopes



Photo 59 Excavated Outlet Trench



Photo 60 Dental Excavation of Outlet Trench

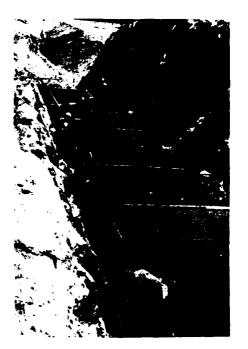


Photo 61 Concrete Leveling Pad



Photo 62 Concrete Plug, Outlet Conduit

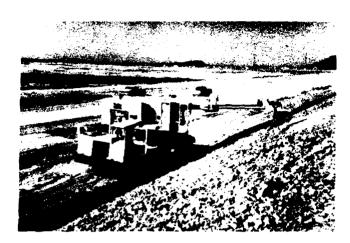


Photo 63 Gradall G-1000 Placing Topsoil Fill



Photo 64 Closure Section



Photo 65 Last Loads Being Placed

# **FIGURES**

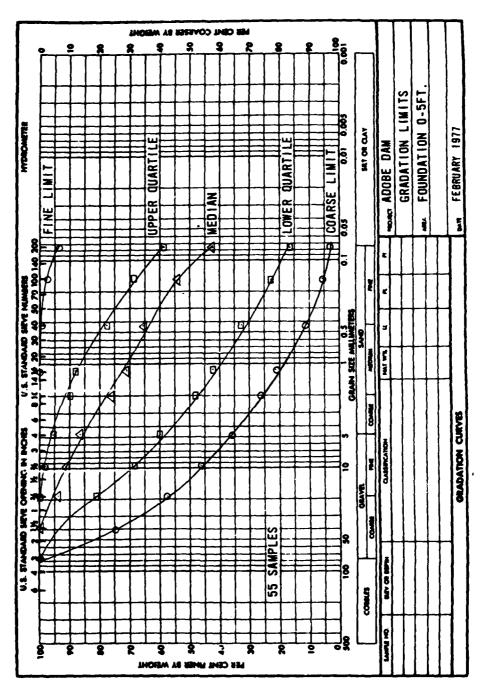
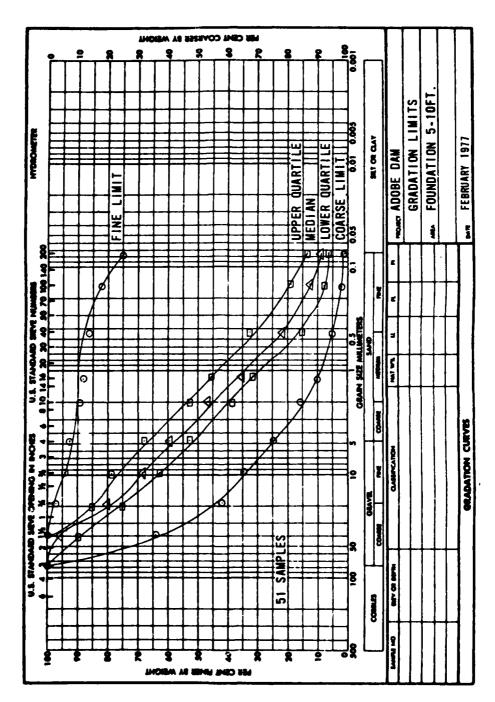


FIGURE 1



ME CENT COARSE BY WEIGHT GRADATION LIMITS FOUNDATION 10-20FT. FEBRUARY 1977 LOWER QUARTILE

LOWER QUARTILE

COARSE LIMIT SET OR CLAY MODEL DAM UPPER QUARTILE FINE LIMIT 1 GRAPH SEE MALIMETERS GRADATION CURVES 2 HER CENT PARK BY WEIGHT

FIGURE 3

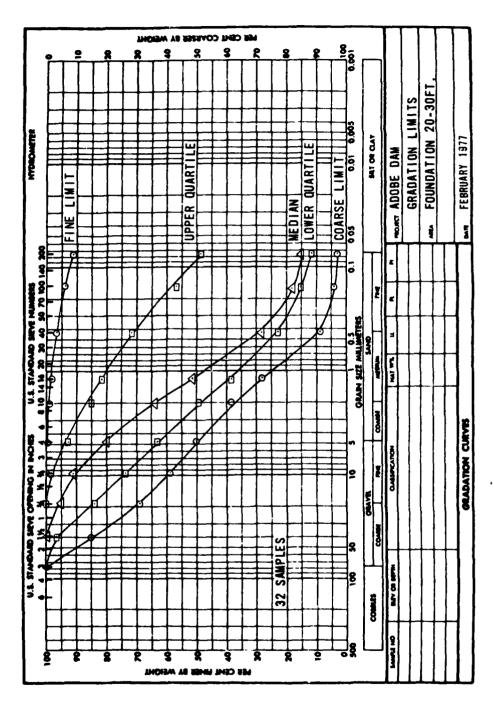
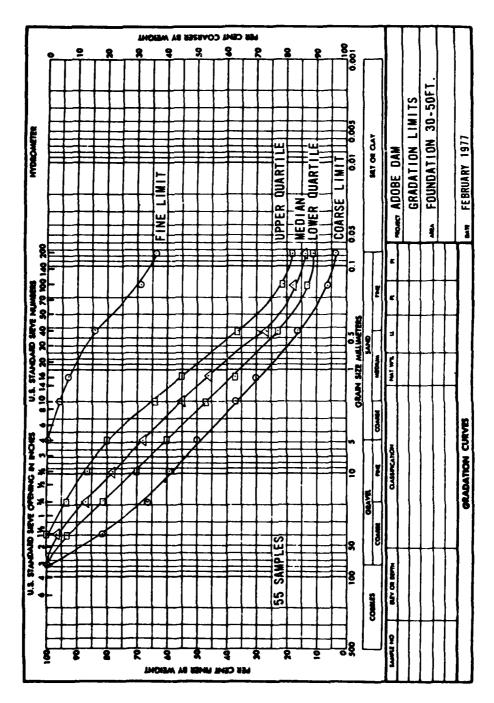


FIGURE 4



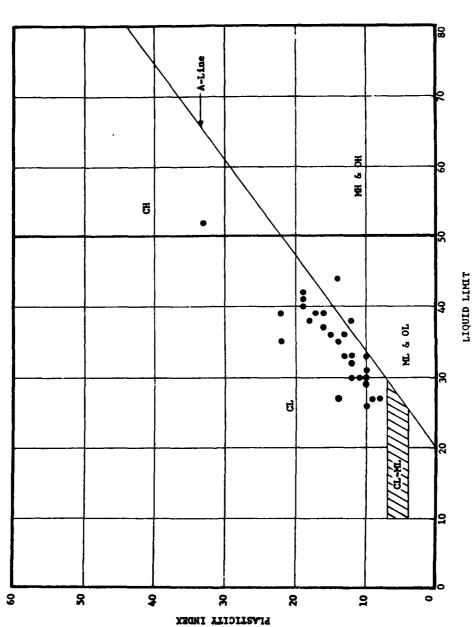


FIGURE 6

PROJECT	Adobe Dam			SHEET NO. 1	OF SHEET.
17 EM	Plasticity Chart - Em	bankment		DATE	
	Foundation 5' - 25'			FILE	
COMPUTED	B.O.	-	T.Y.	REF.DRWG.NO.	

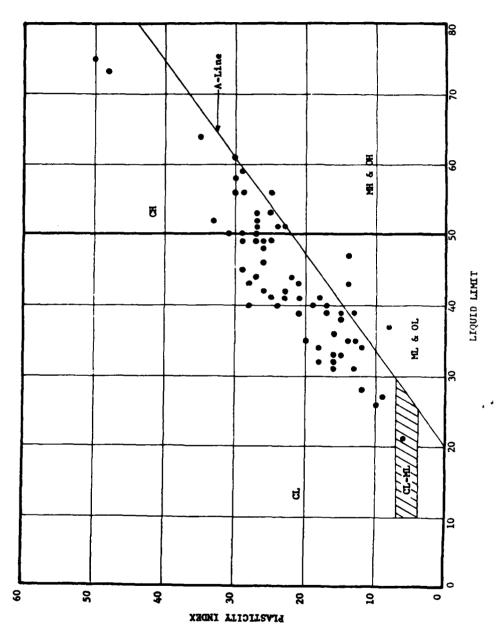
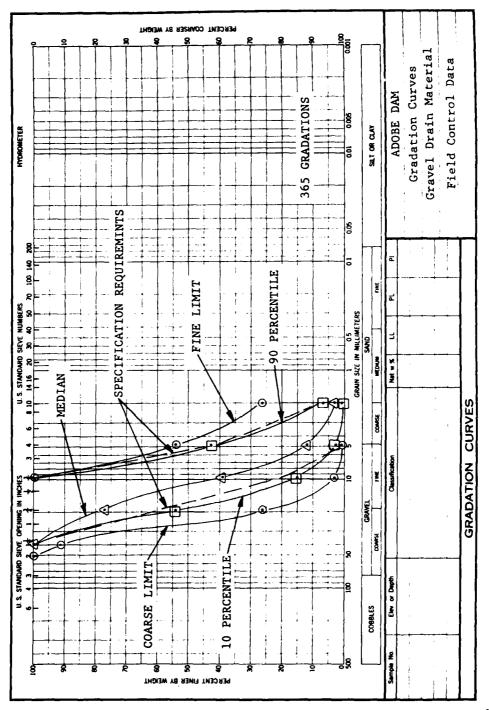


FIGURE 7



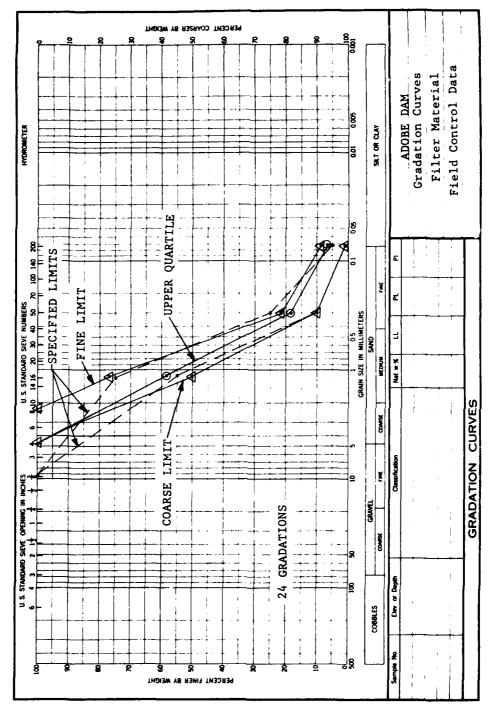
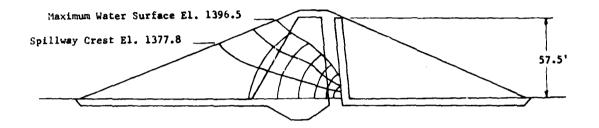


FIGURE 9



### Permeability

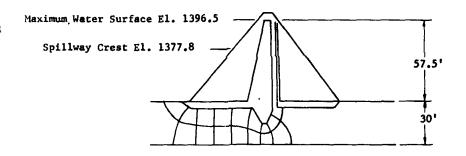
$$K_v = K_h = 10 \text{ ft/day}$$

# Seepage Rate

$$Q = K (n_f/n_e) H$$

= 
$$246 \text{ ft}^3/\text{day/ft}$$
.

Embankment Through Seepage



# Effective Permeability

$$K_{h} = \sqrt{K_{v} K_{h}}$$

$$K_{h} = 9 K_{v}$$

$$K_{v} = 5.5 \text{ ft/day}$$

# Seepage Rate

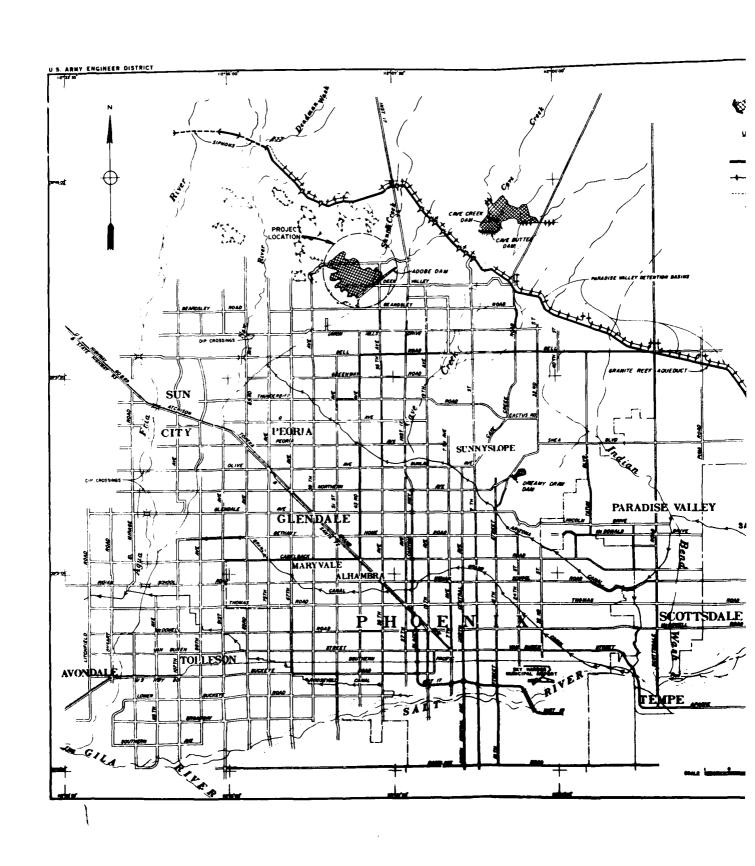
$$Q = K (n_f/n_e) H$$
  
= 17 (2/9) (57.5)

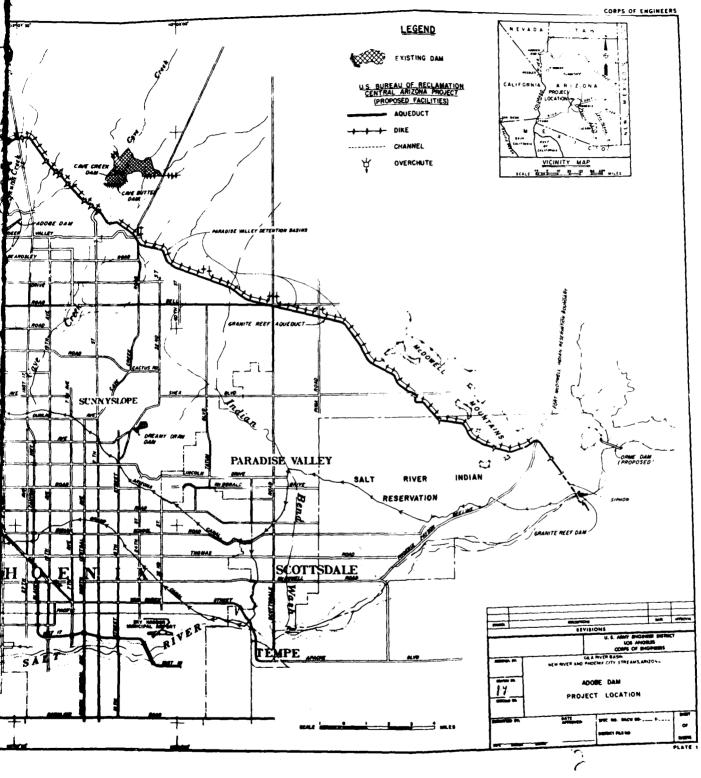
= 
$$217 \text{ ft}^3/\text{day/ft}$$

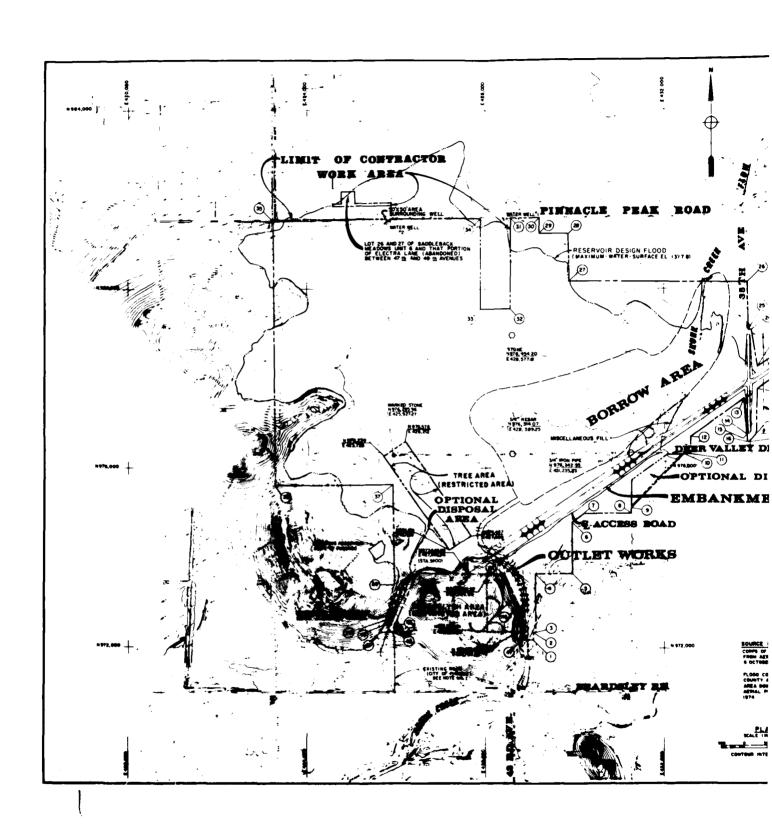
Embankment Underseepage

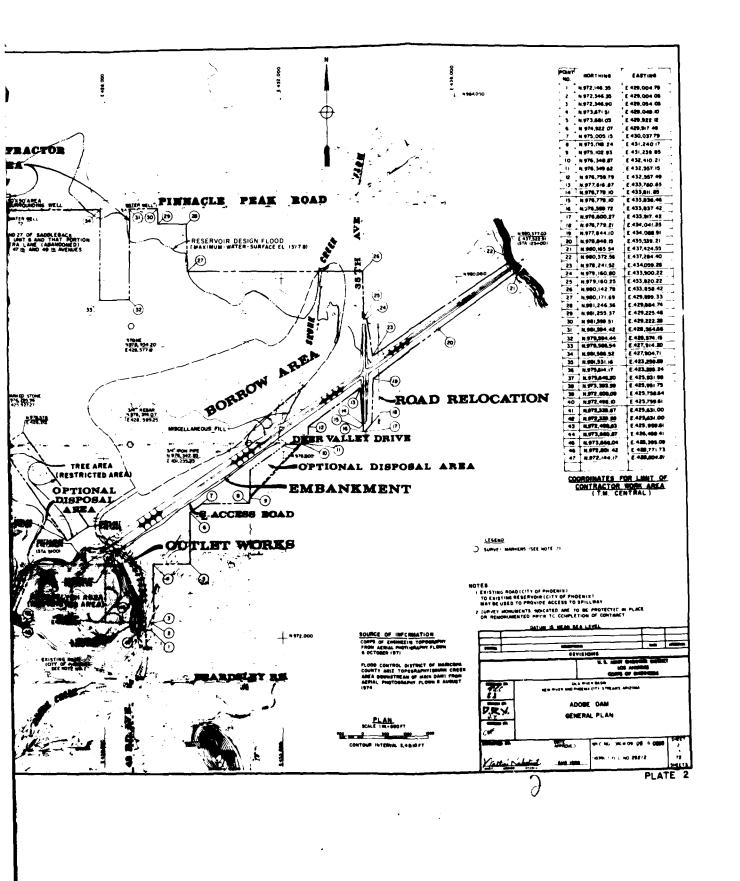
# PLATES

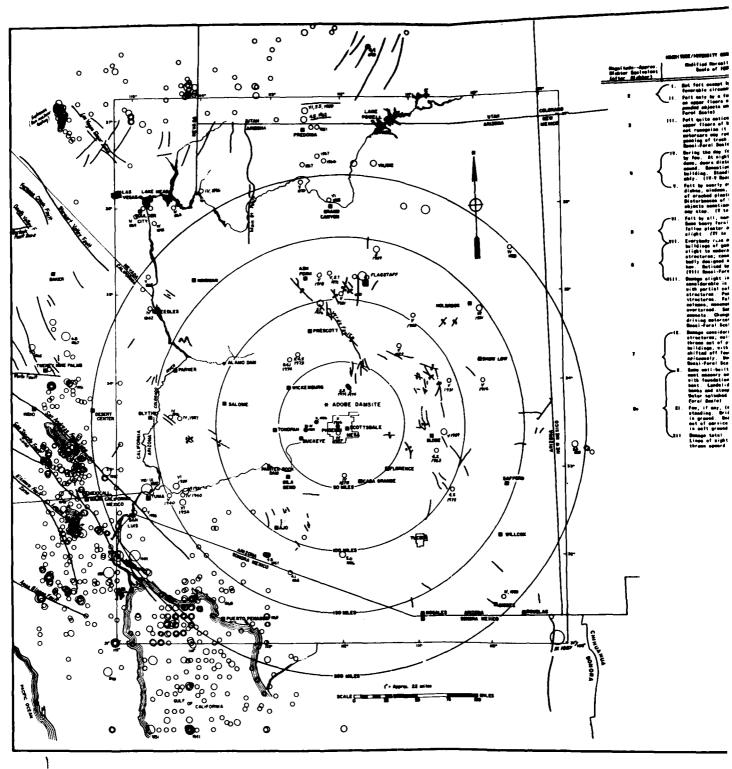
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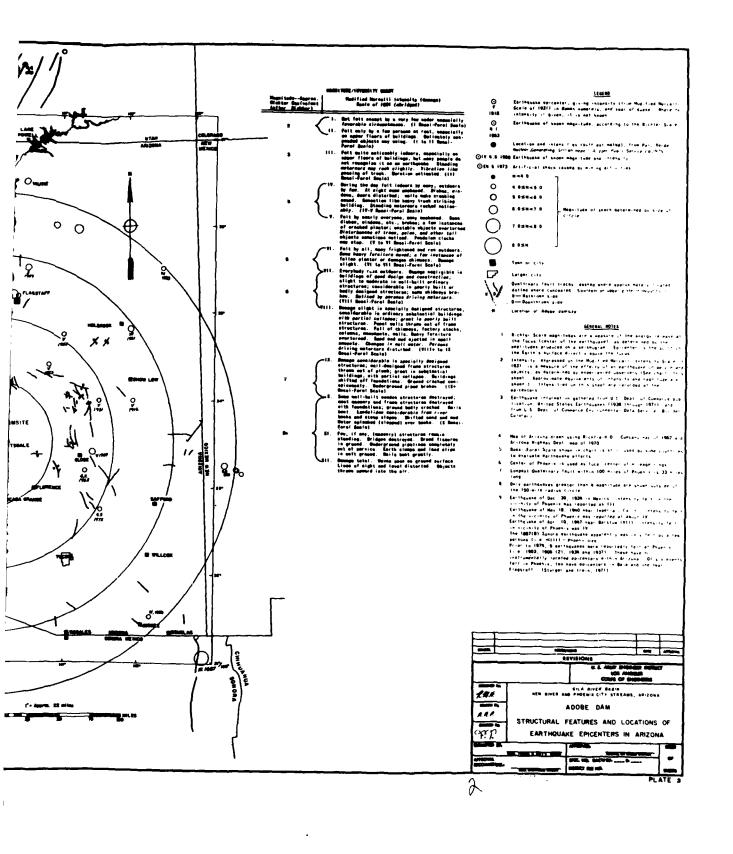


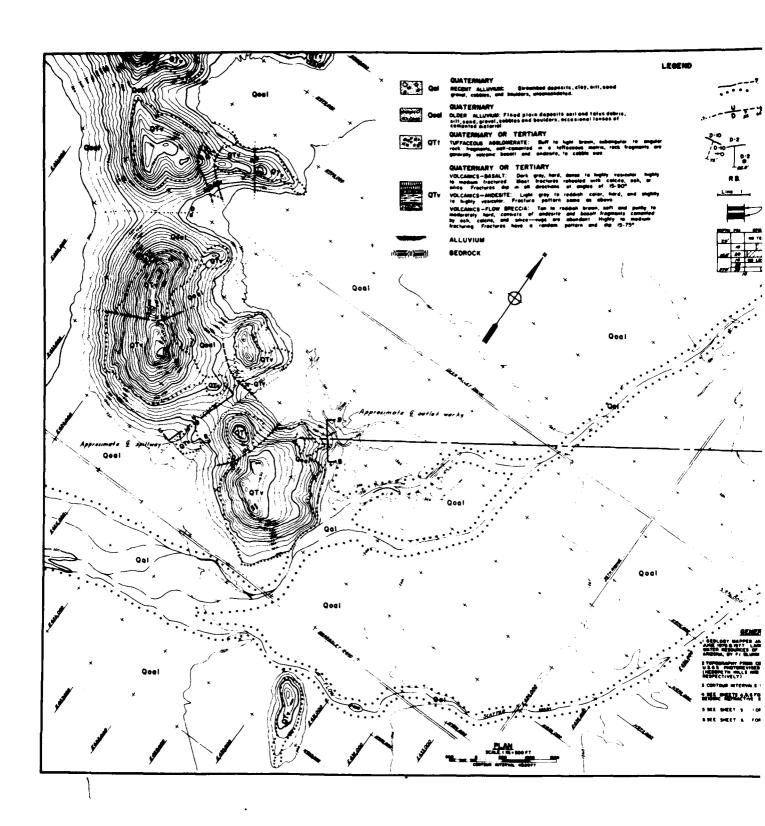


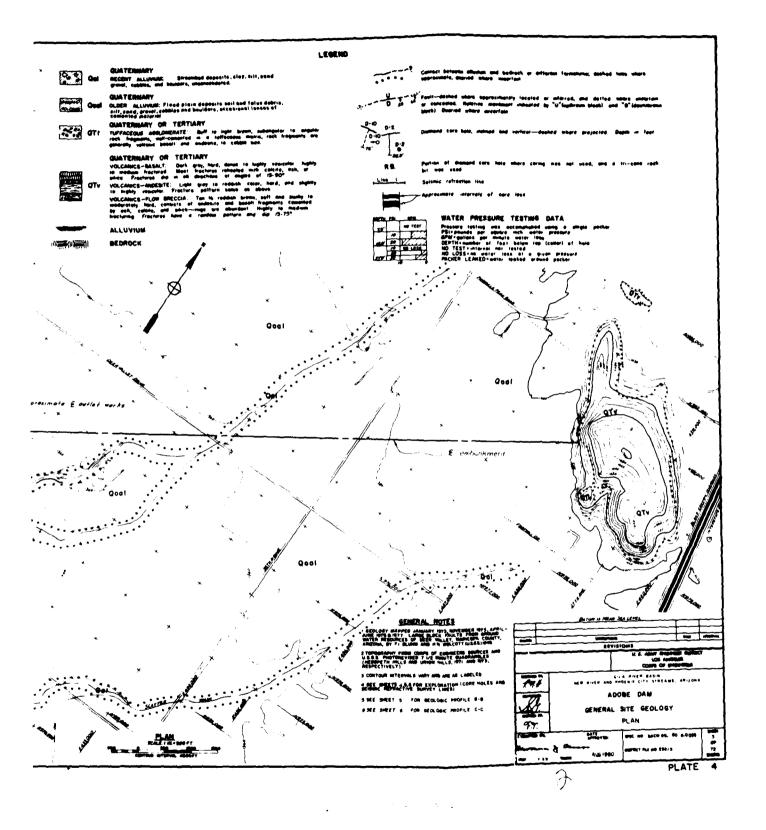


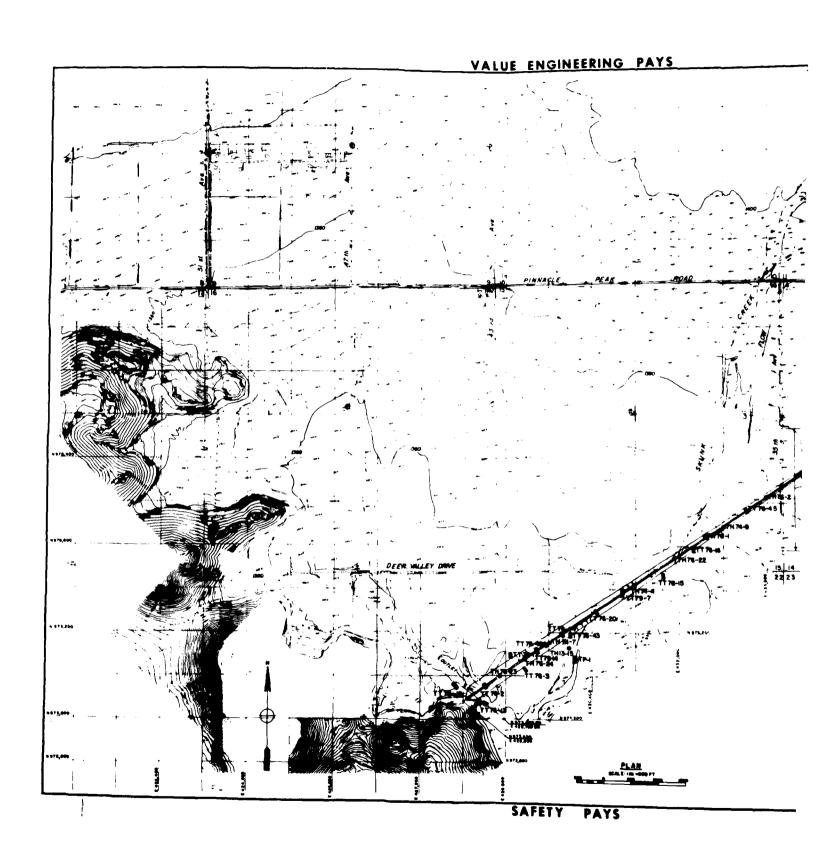


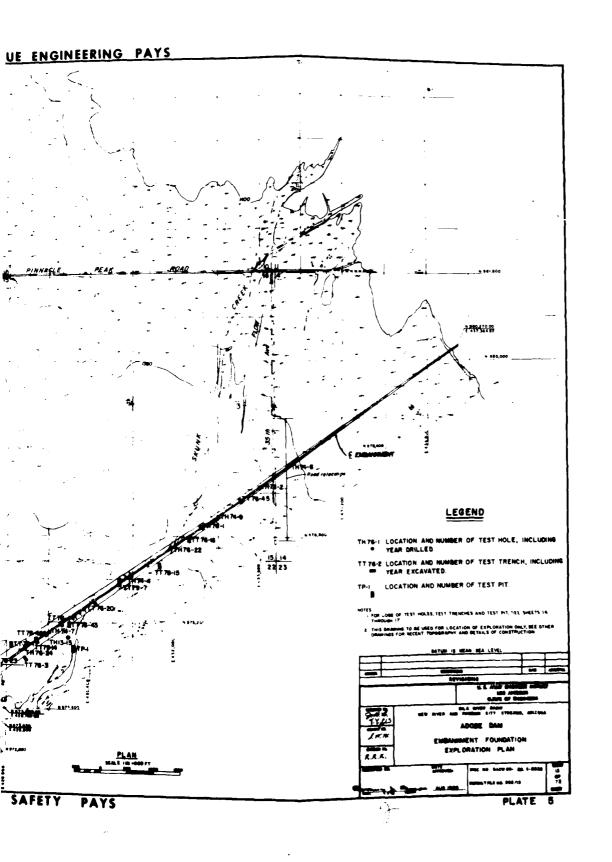












#### T.H. 76 -1

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		•			.,	23	Ë	SILTY COMPELLY SAME, light brown, grove and cabbins to 6"
•	$\Box$	Ŀ	-	Ε.	Ε.	Ξ	21	BRAFELLY SAID-STLTY BRAFELLY SAID TIGHT
			١.		98	10	30	brown, proved and cabbins to IET
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	IJ	2	121	•	83	ız		breen numerous cabbies and boulders
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	ш	١.	۱.	l	87		Б.	BRAVELLY SAMD-CLAYEY BRAVELLY SAMD
	ш	•	31	23	•"	•		fright brawn, very dense, some comented
	П	⊢		⊢	Н	$\vdash$		lenses, gravel to 31, some cobbine to 7
	_	ı.		l		_		
	Π	•	~	(**	7	~		
200	Н		├	⊢	Н	$\vdash$		GRAVELLY SAND-SILTY BRAVELLY SAND BEAR
	ł	۰	34	29	•	7	2	
100	П	⊢	<b>-</b>	Ļ.	Н	_	2	gravel to 2 1/2"
	-	100	-	2,	-	-	E	CLAREY MARELLY SAME, brain, very dense.
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200	E	۲.	۲.	<u> </u>	H	ŀ	40	very dense, gravel and cabbles to 7"
100	L	•	Ŀ	*	•	Ŀ		Ling 1/2"
20	8	•	41	23		23	÷	GRAVELLY CLAVEY SAID, brown, very dense.
	-	<u></u>	34	<u> </u>	,	=	E	hard drilling, gravel to 2", som cobbie
110	E.	Ξ	-	-	12	_	=	GRAVELLY SAND-CLAYEY GRAVELLY SAND bre
	Ы			_	73		۳	very dense, gravel and cabbles to 6"
47.0	М	٠.	•	_	٠,	•	3	CLAYER MANELLY SAND, brawn, very danse.
							•	hard drilling, gravel and cabbles to 6"
	æ	•	°°	21	90			SAMP MANEL CLAYEY SAMP MANEL, brain,
	-	_	┖~~	_	_	Ц.		

### T.H. 76-2

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	ᆹ	١.	١.	١.	١.	1	≛	SAMOY GRAVEL SILTY SAMOY GRAVEL TON
	•	•	**	"	44	( Z	*	gravel and cabbies to 5" caliche
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20'	14	ľ	-	-	-	7	30	GRAVELLY SAND SILTY GRAVELLY SAND IEN
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	Н	-		+	┝╌	┼-	-	SAMOY GRAVEL CLAYER SAMOY GRAVEL STORM
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<b></b>	ll	12	49	28	₩	29		brown very dames grave; and cabbles to 5"
								GRAVELLY SAND CLAYEY GRAVELLY SAND 1-4"
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### T.H. 76 -22

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### T.H. 76 -24

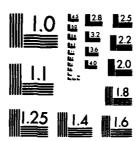
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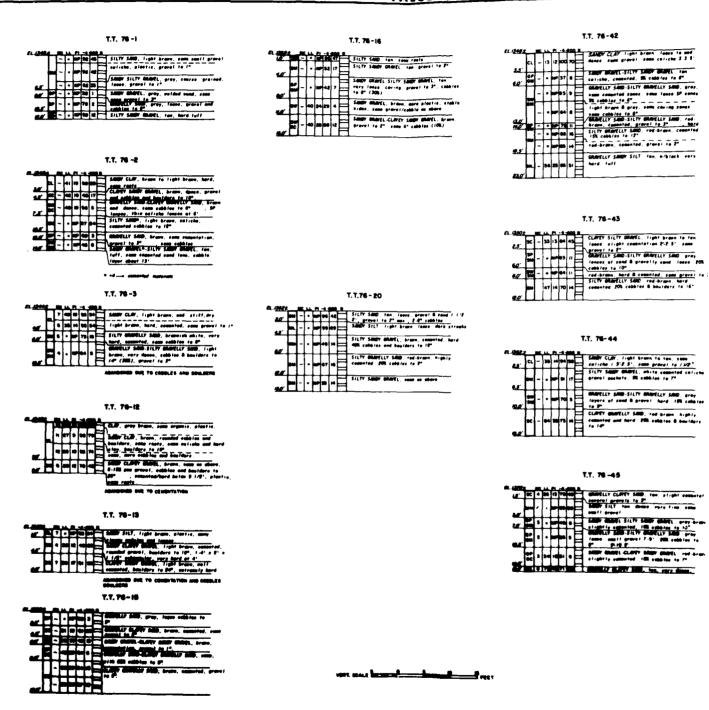


MICROCOPY RESOLUTION TEST CHART NATIONAL BUREAU OF STANDARDS-1963-A

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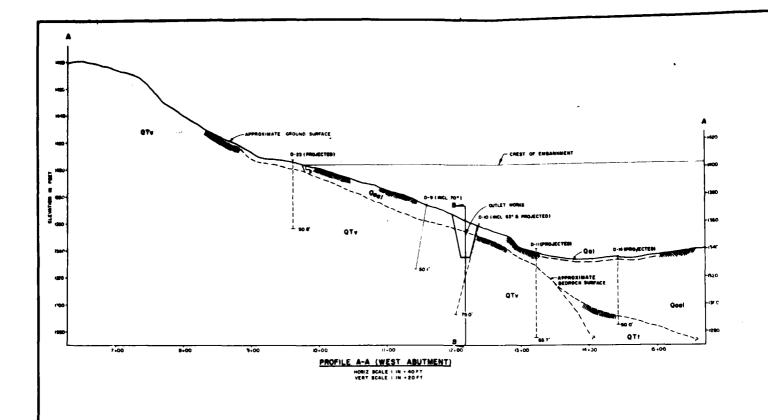
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CLARFY SAND, Tright brane, Topper of commend course hand, very hard, same large grave!	5. 6C.17 (b) 0 2 Simple logars of clayery sand  20 Simple logars of clayery sand  20 Simple logars of clayery sand prome very dense  30 Simple logars of clayery sand prome very dense  30 Simple logars of clayery sand prome very dense  30 Simple logars of clayery sand prome very dense	Tool 1 and 2
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T. State Committee - November - N		PREM. EMBANGMENT FOUNDATION
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SAFETY	PAYS	PLATE 7
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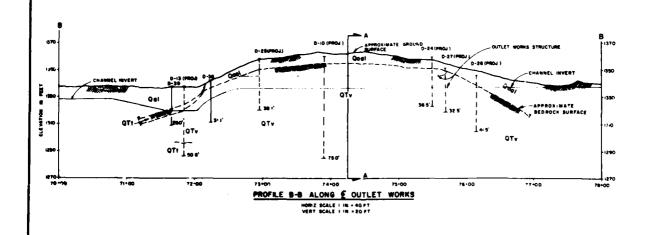


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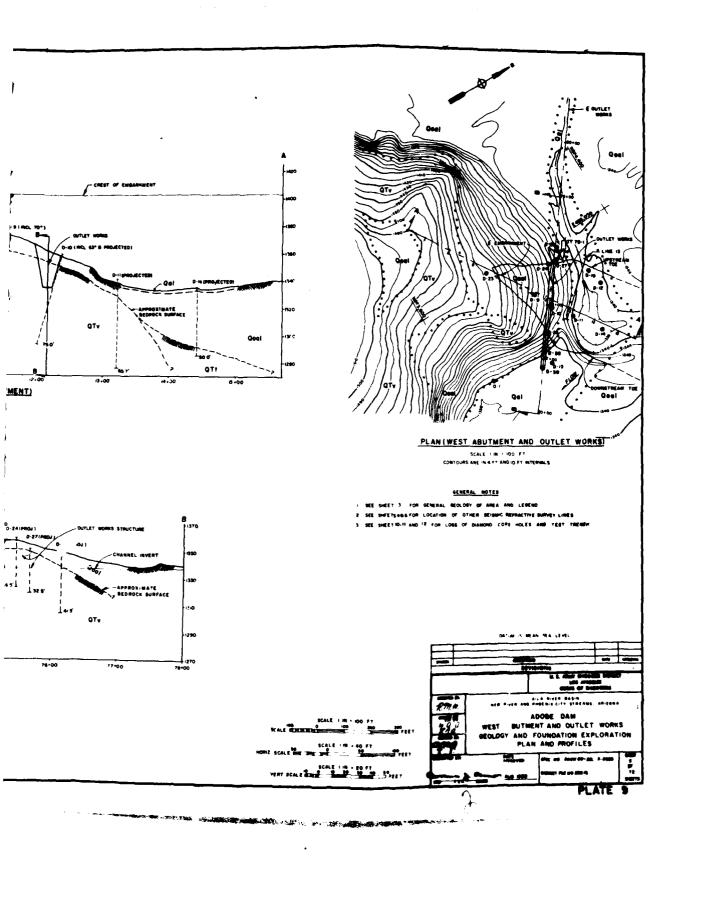
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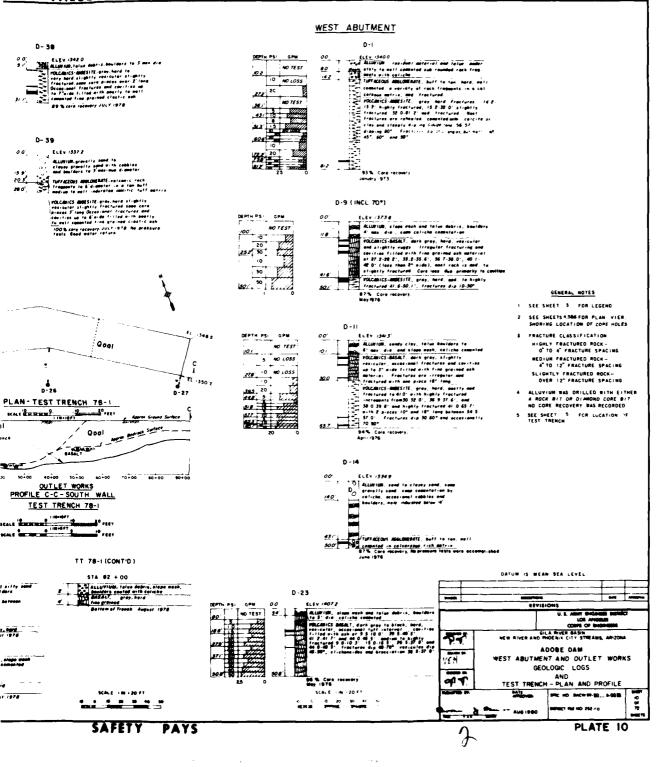
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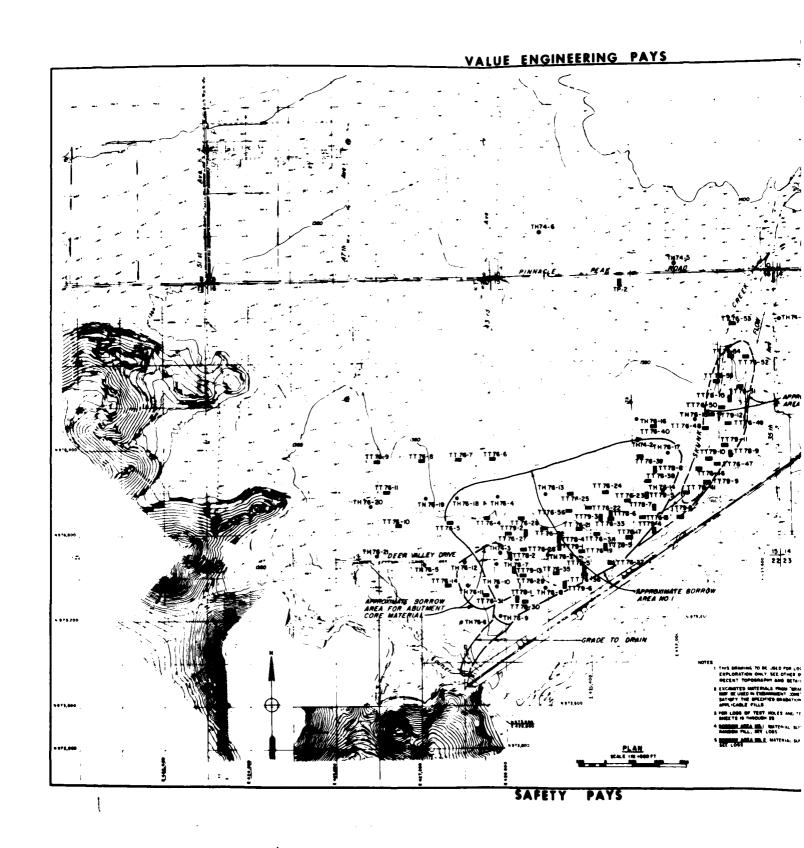
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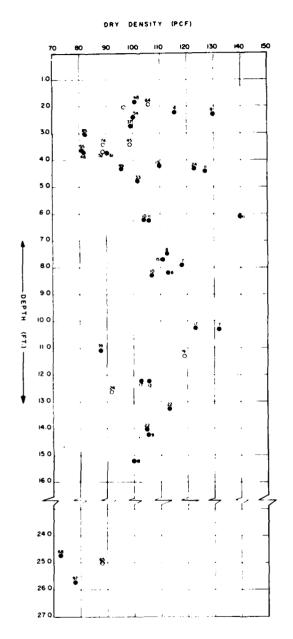
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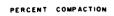
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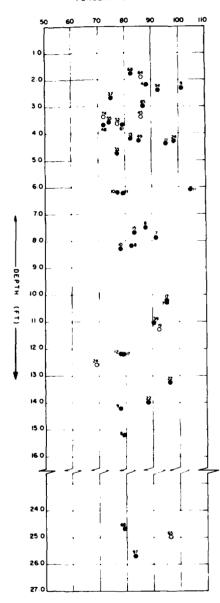
SAFETY PAYS

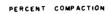


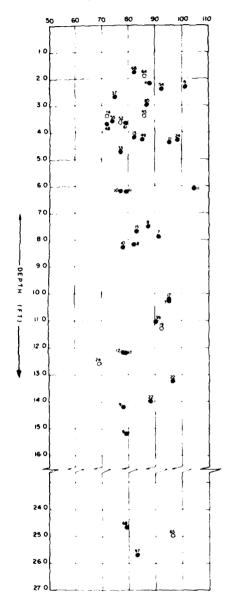












## LEGEND

- WE PLACE DENSITY DETERMINED BY THE JAME CONE METHOL
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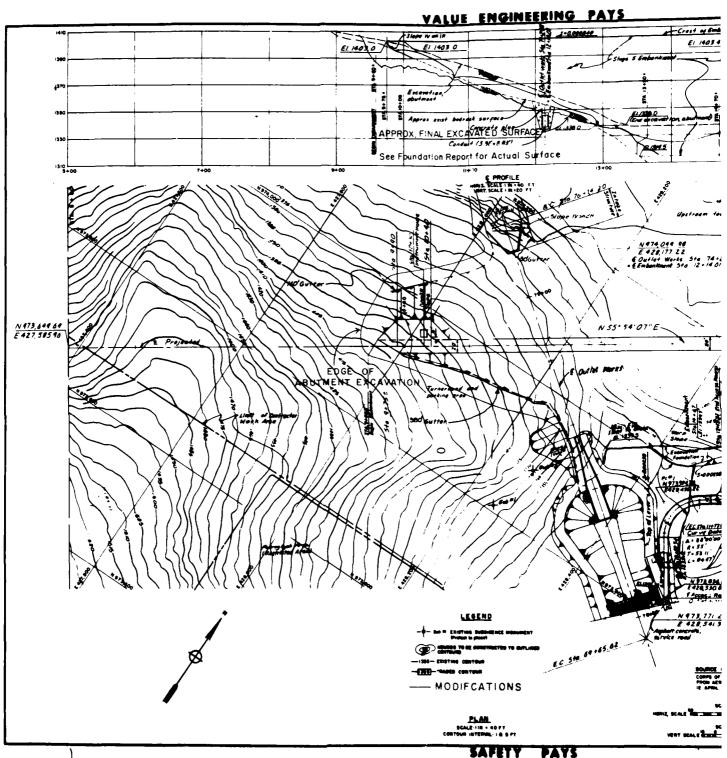
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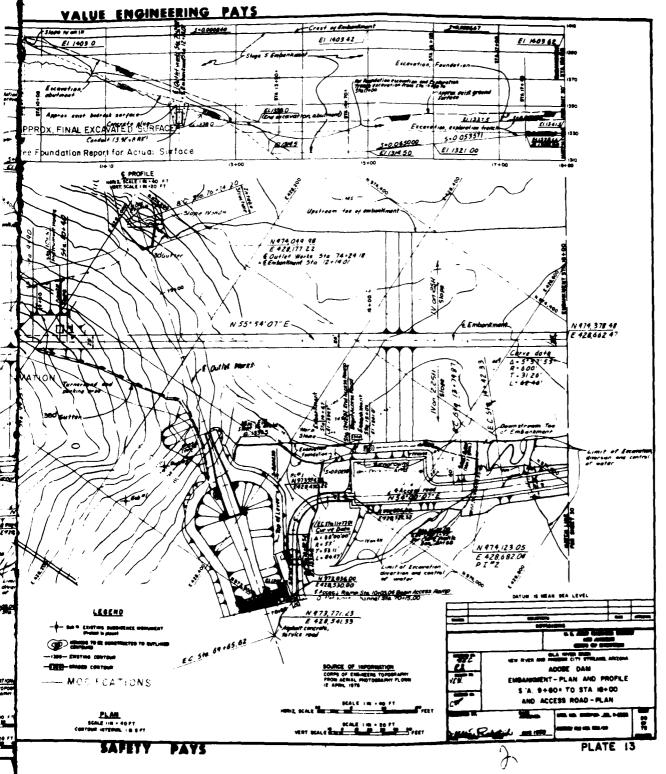
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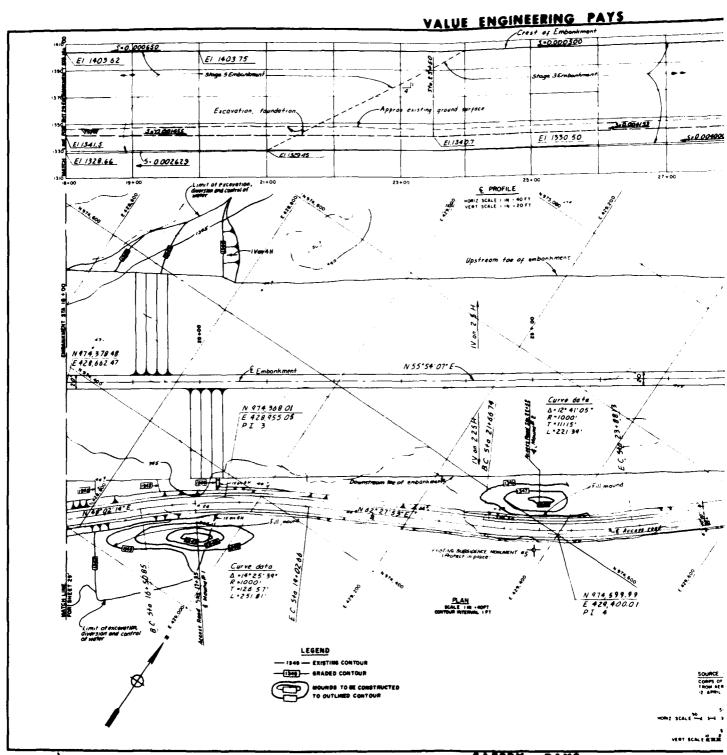
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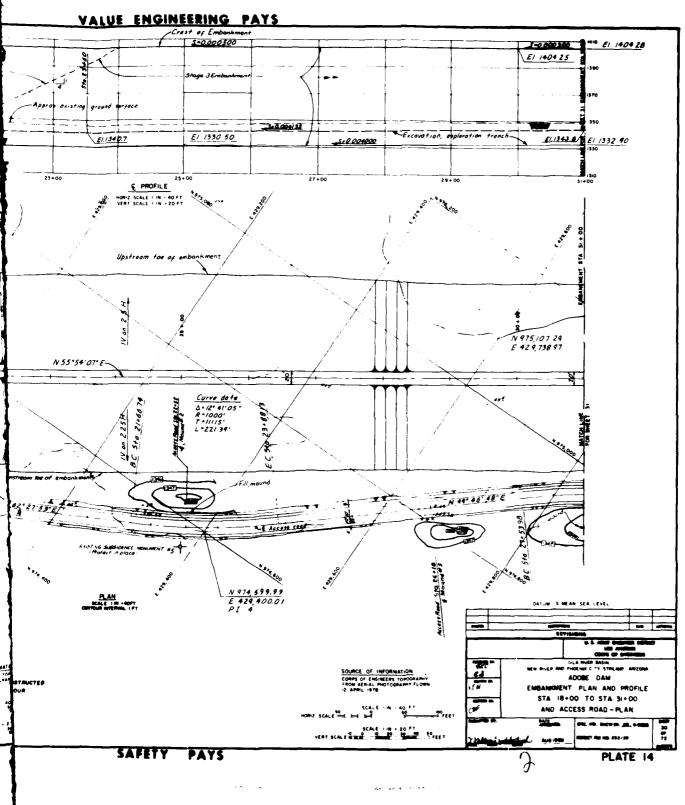
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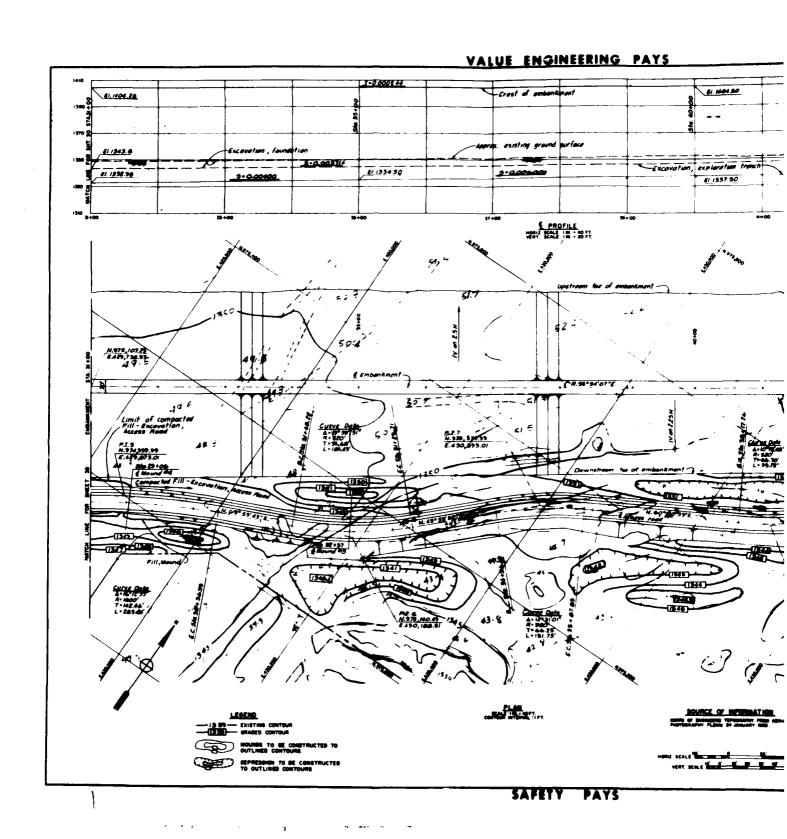


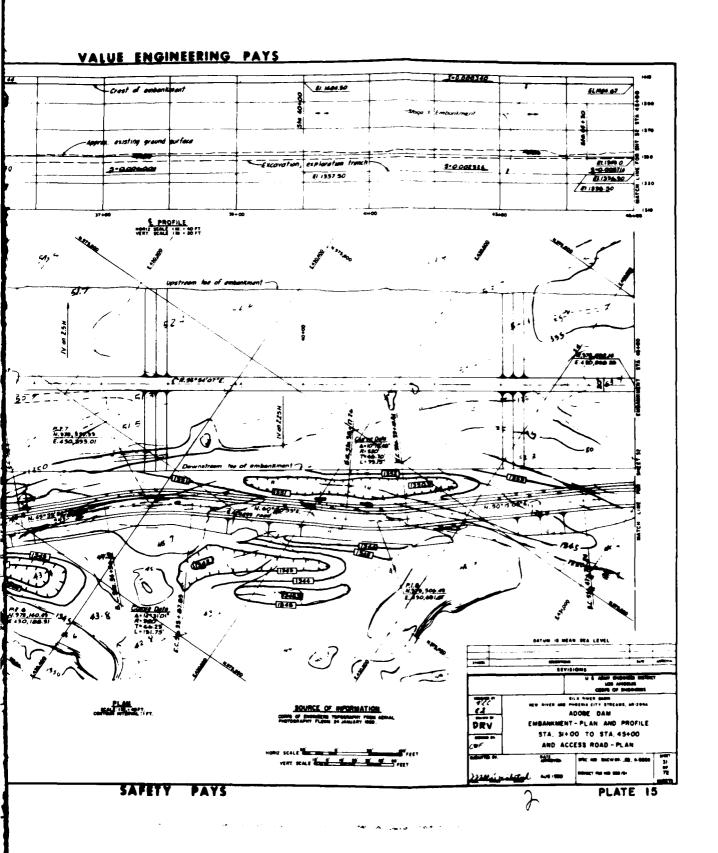


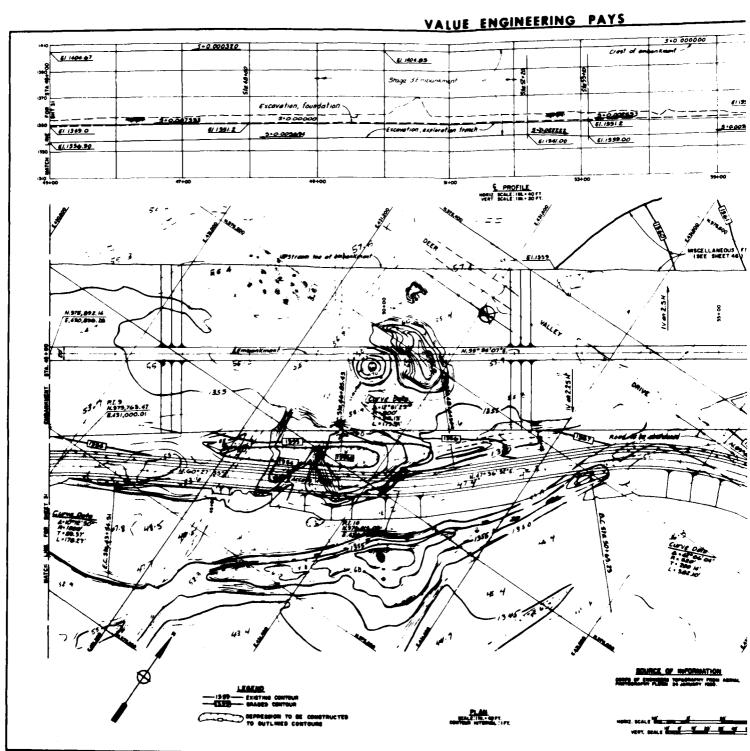
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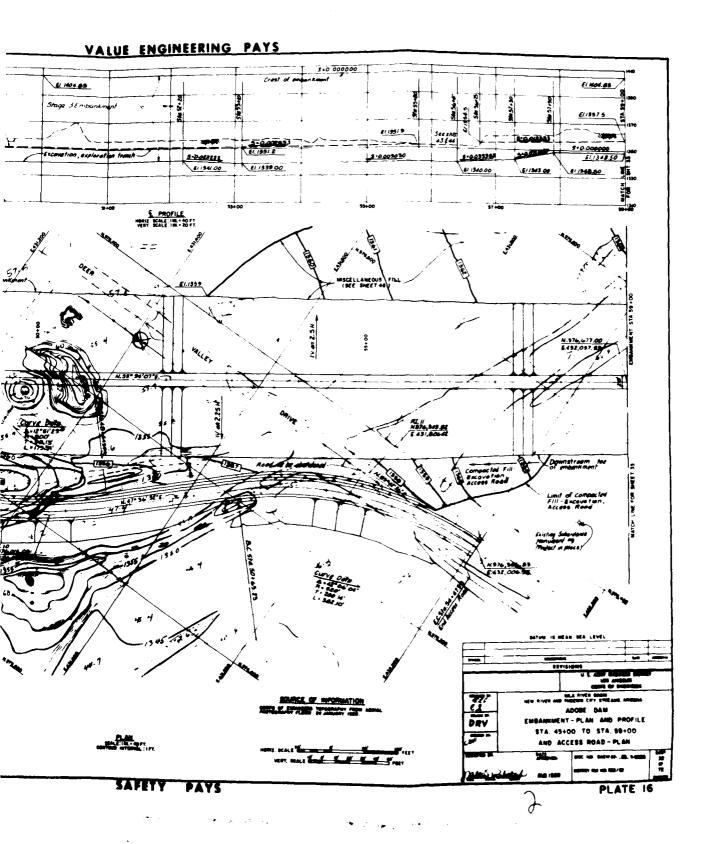


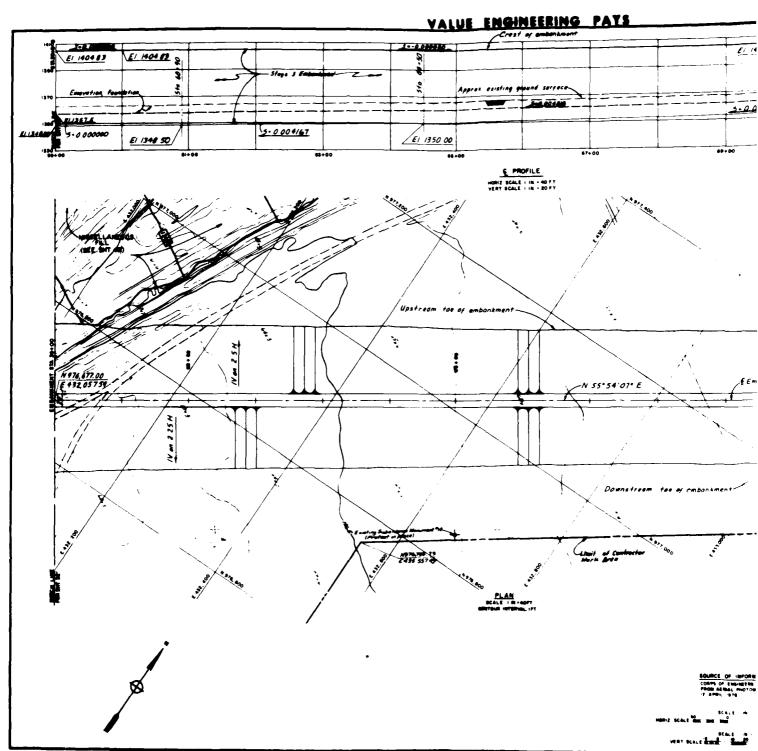


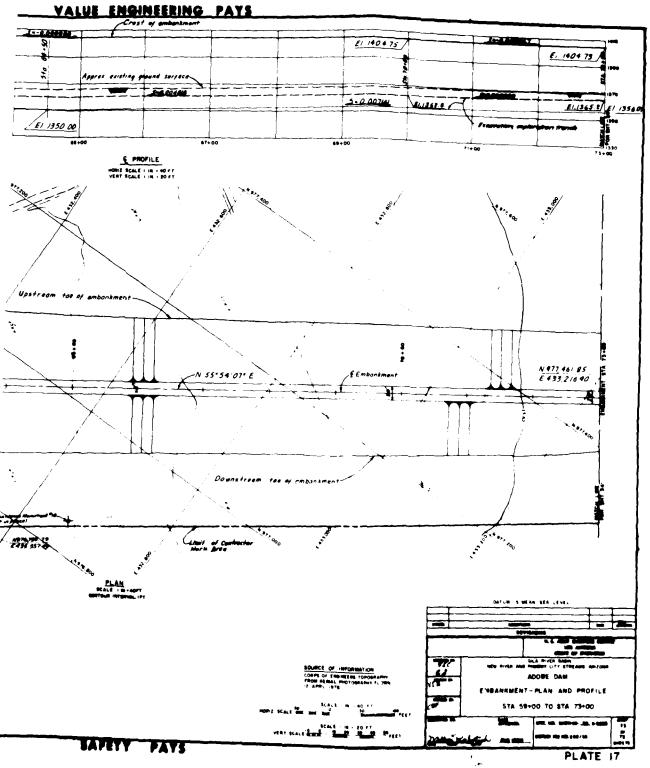


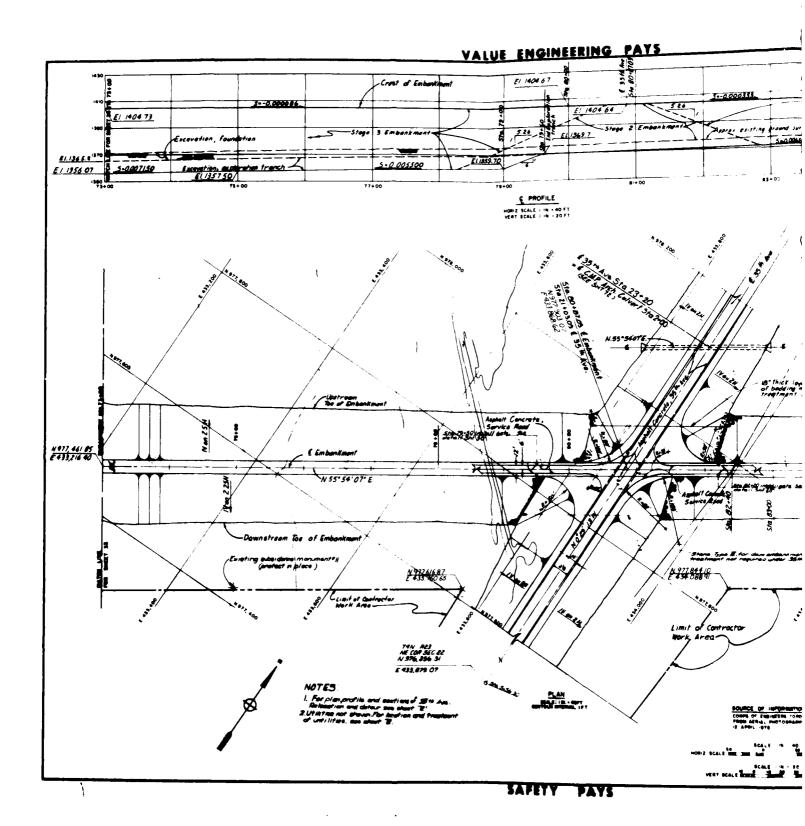


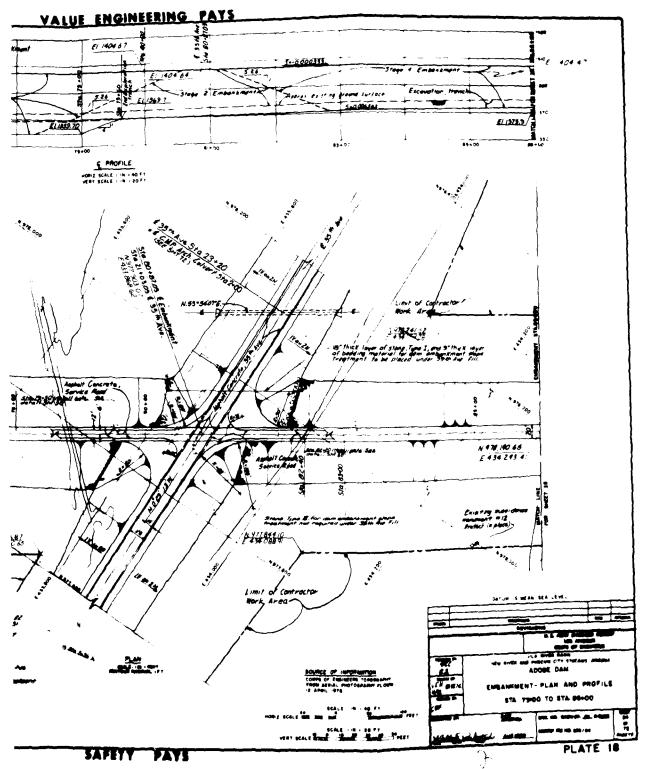


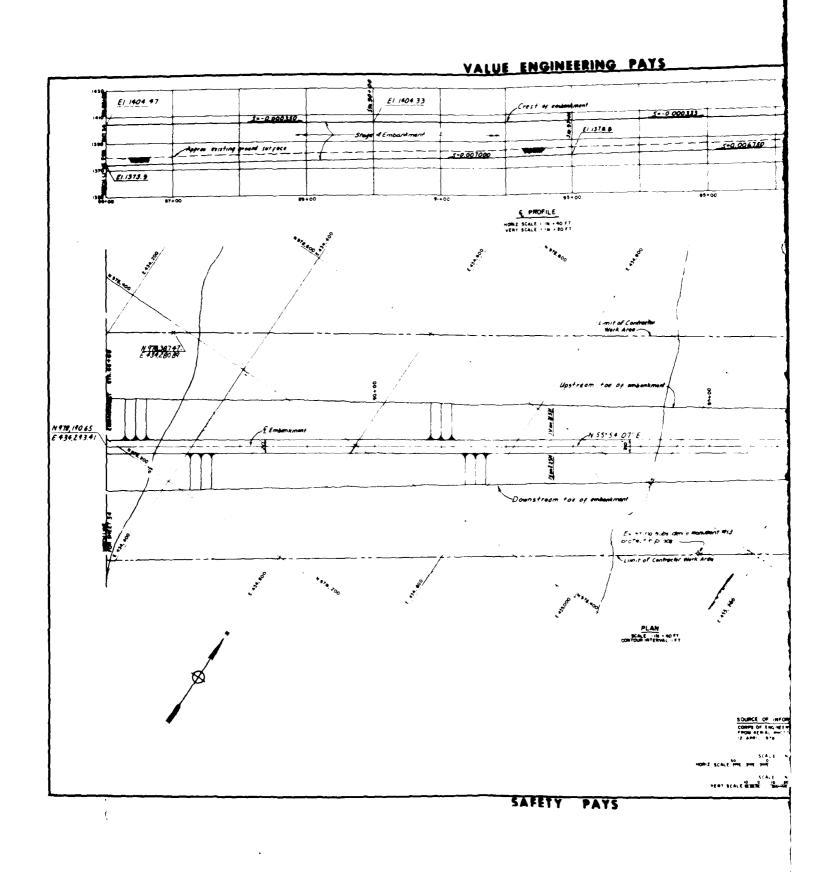


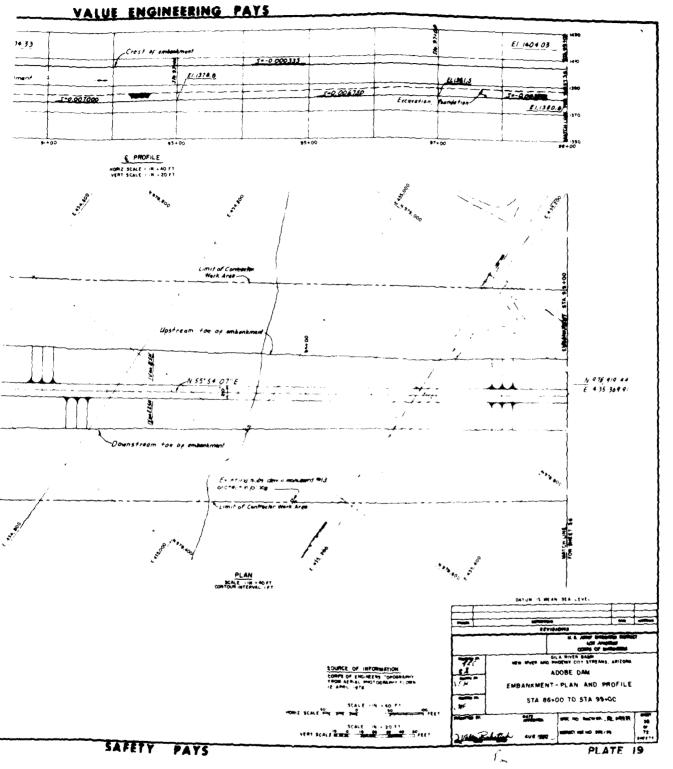


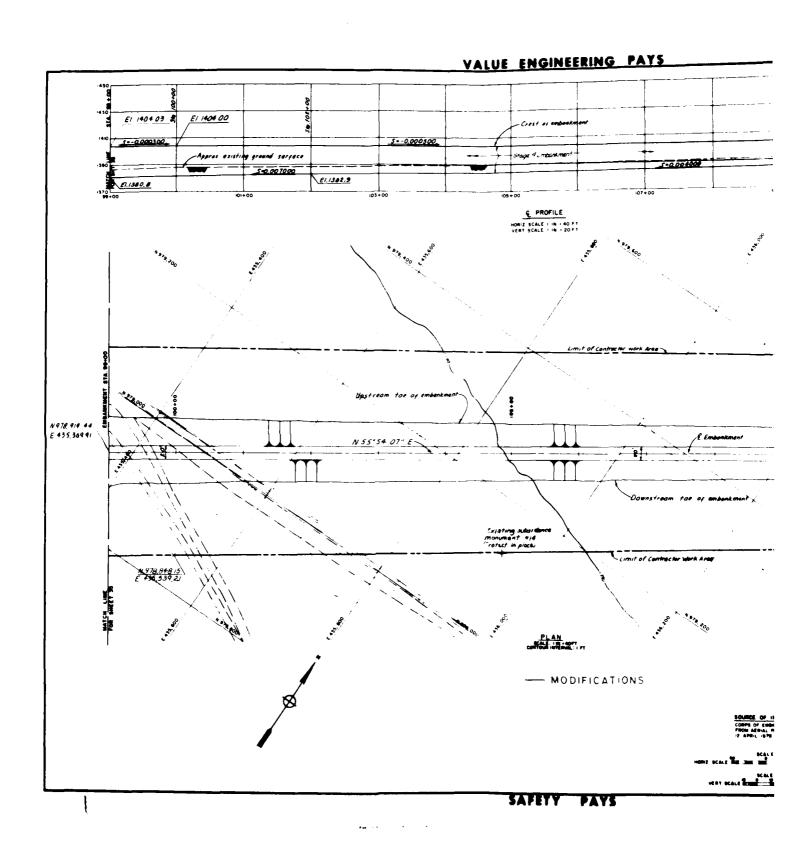


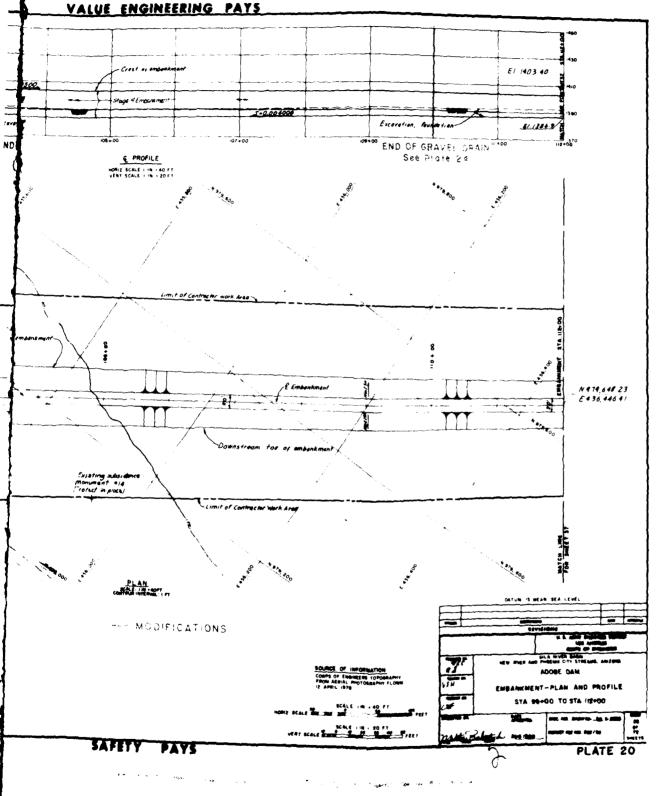


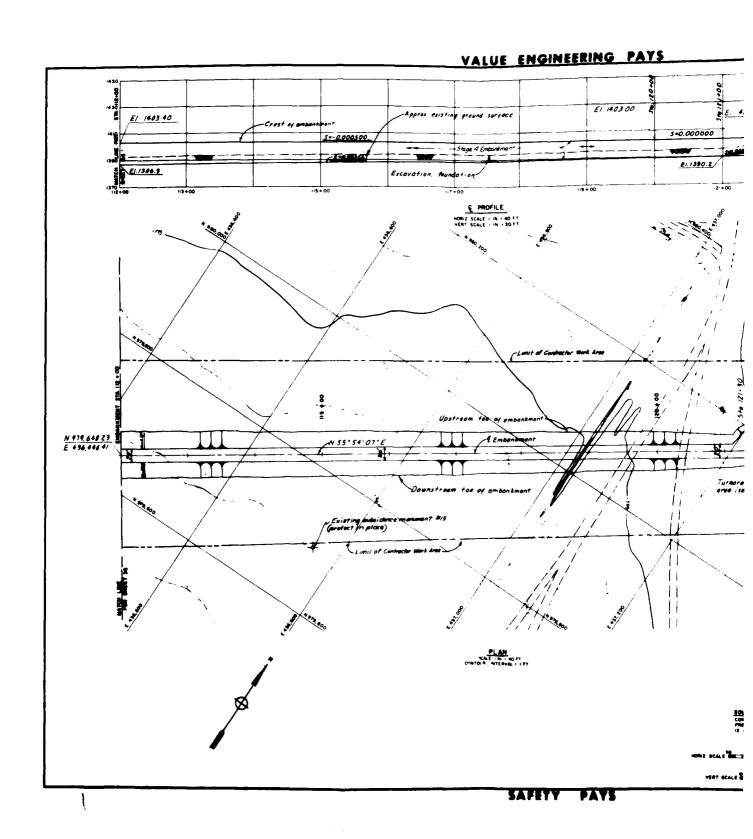


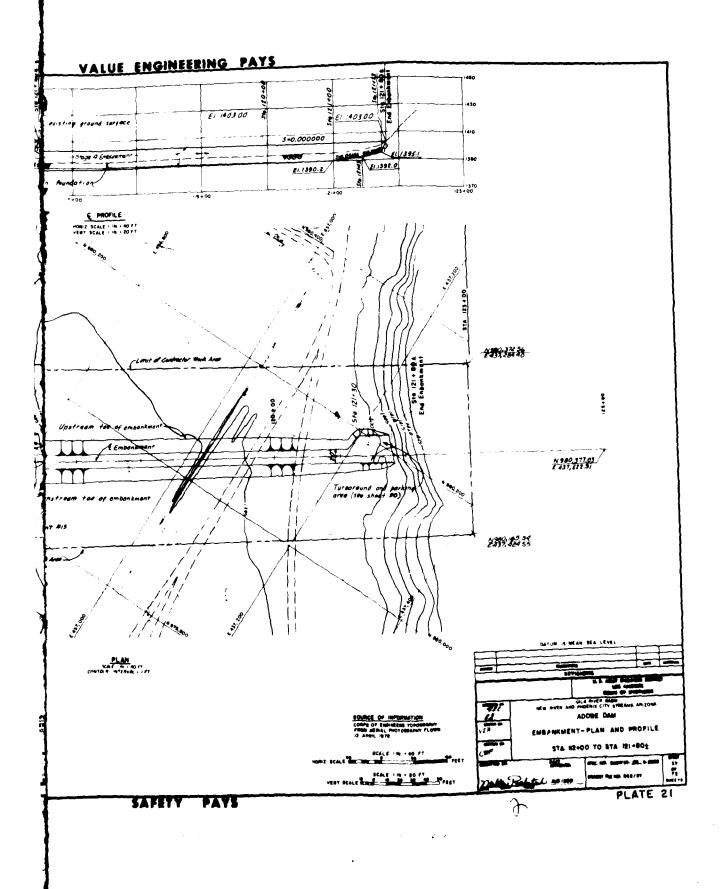


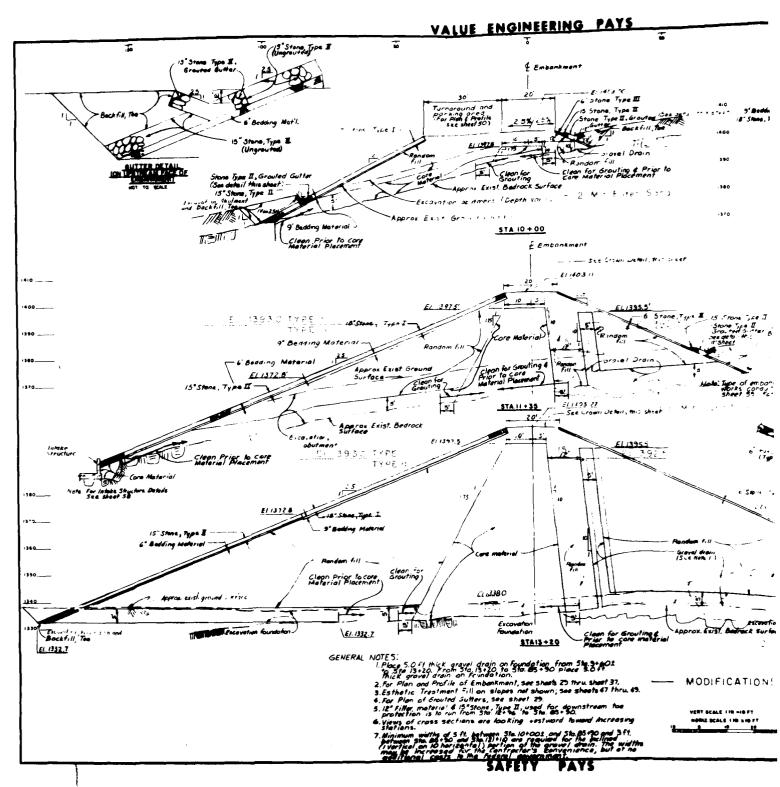


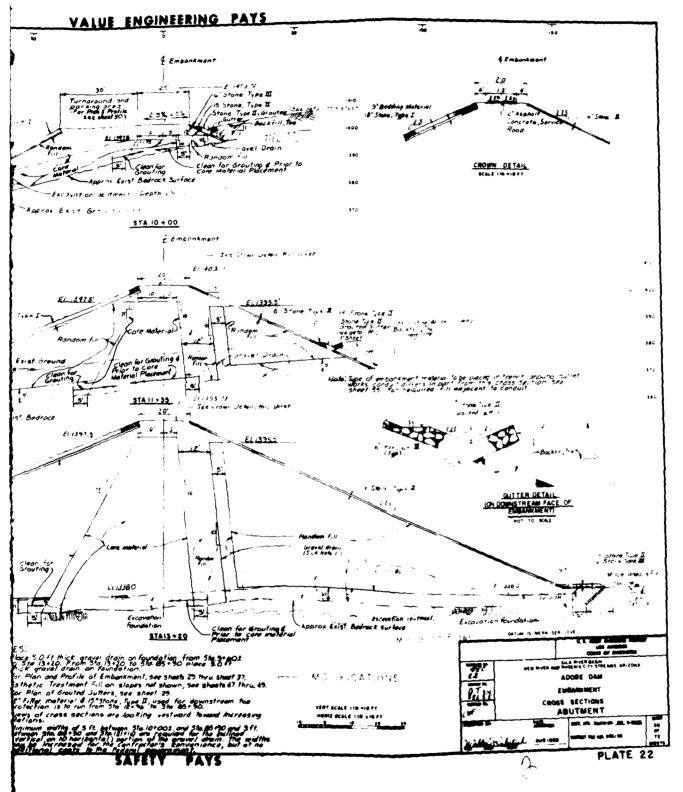




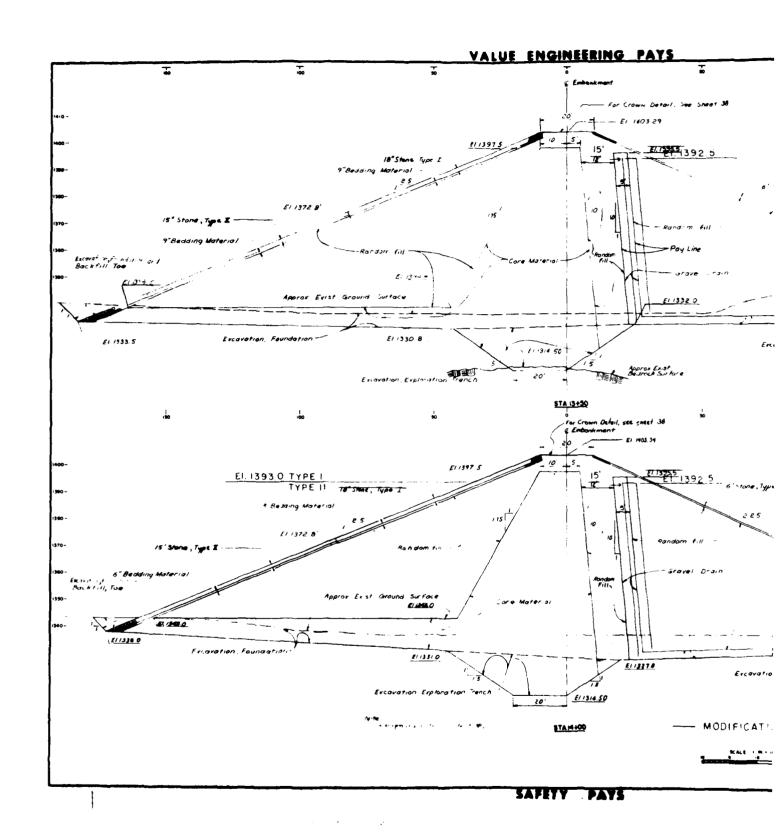


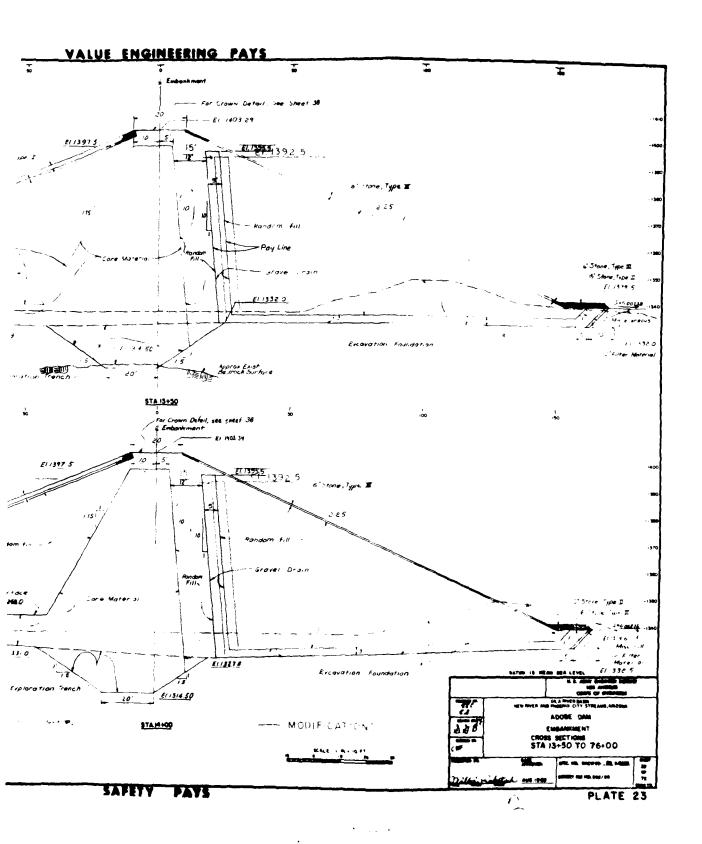


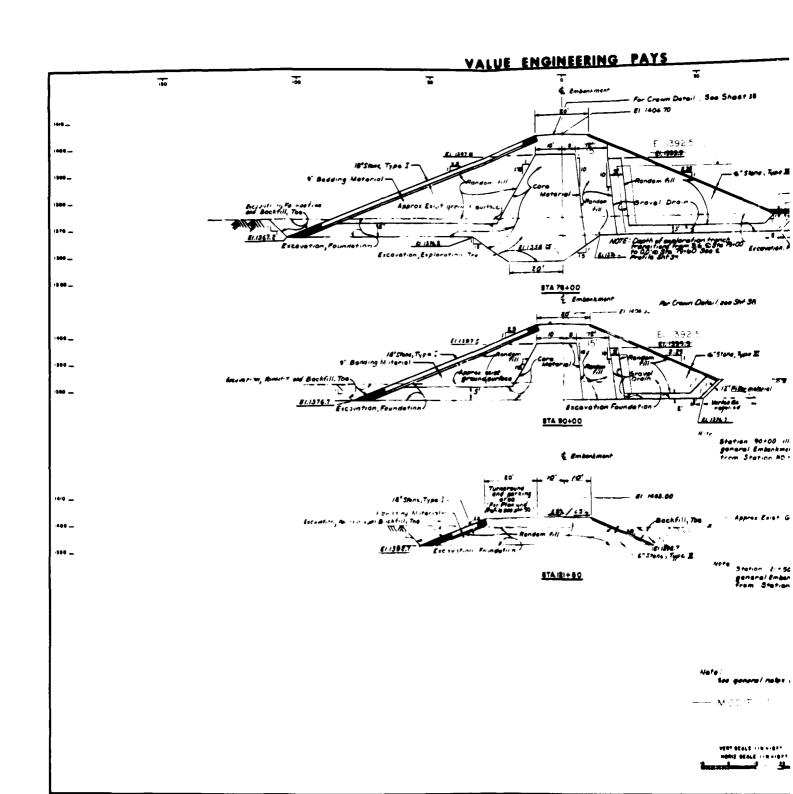


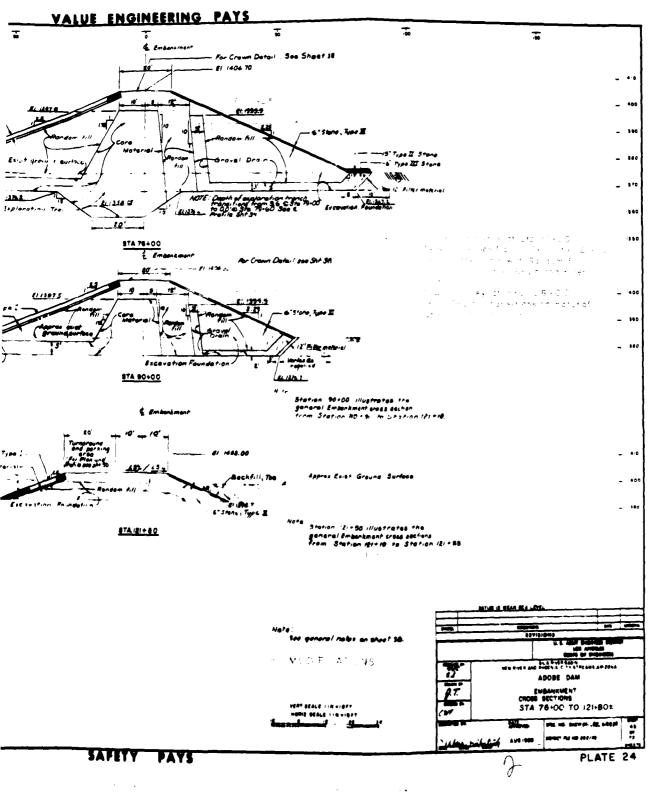


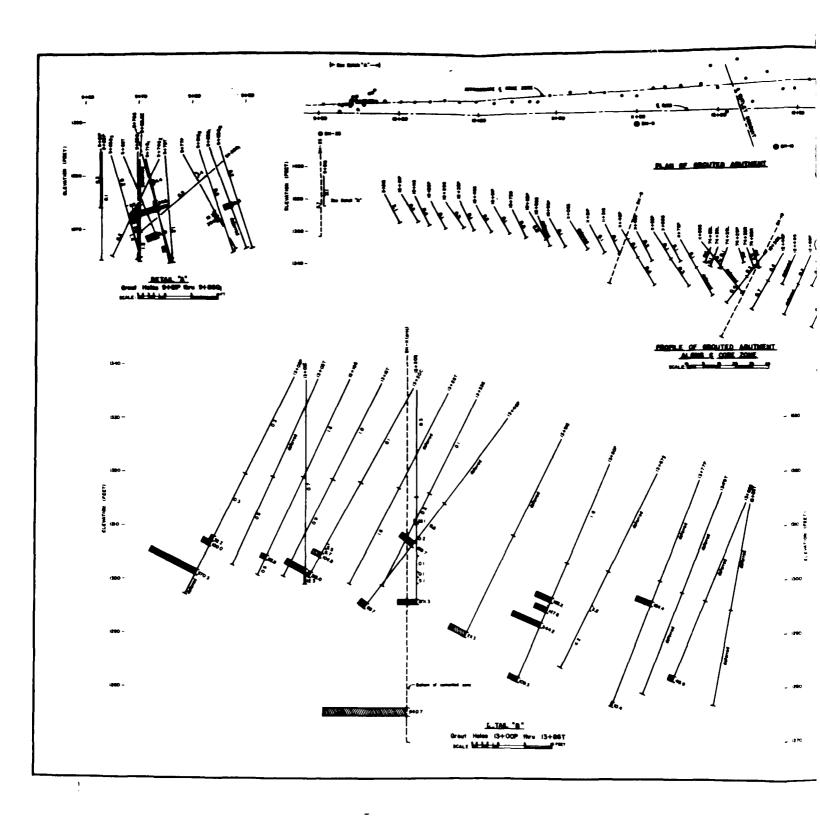
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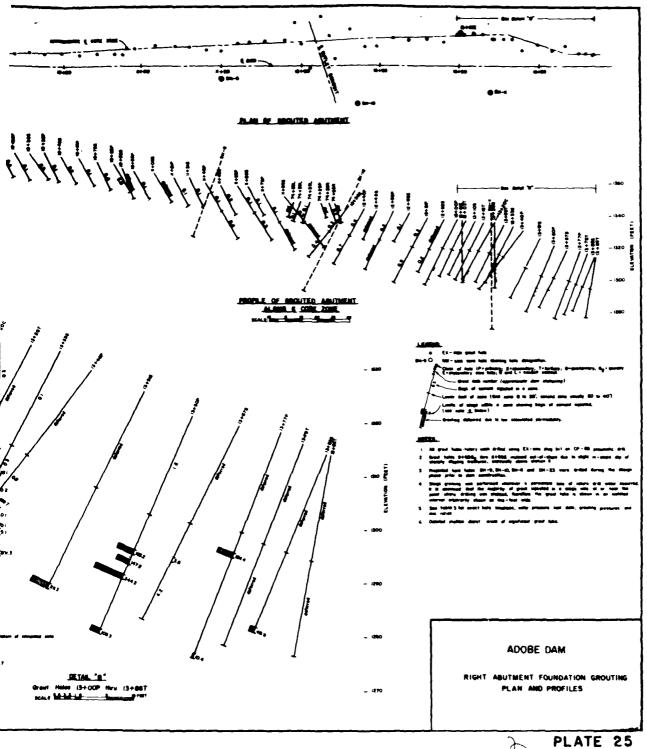


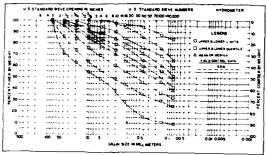




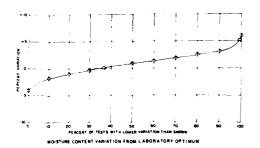


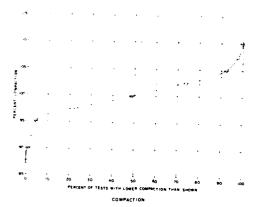




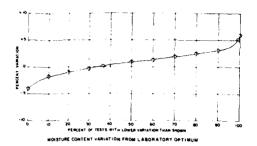


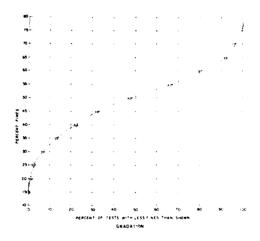
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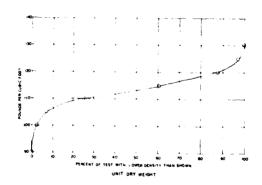


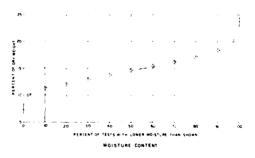


SAFETY PAYS

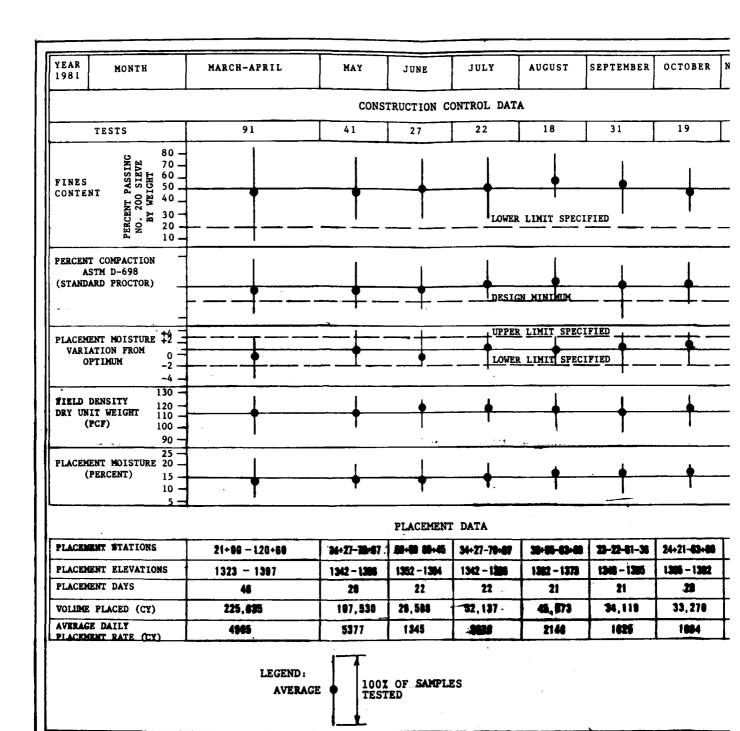


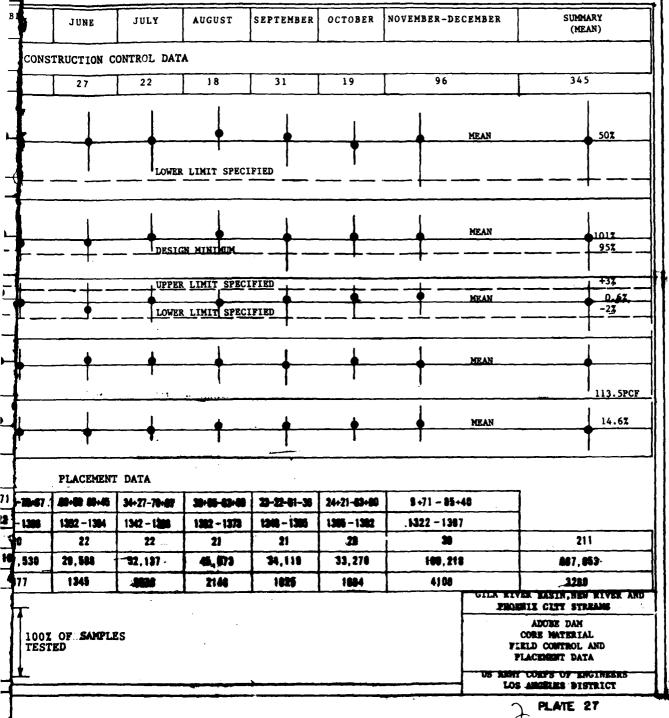






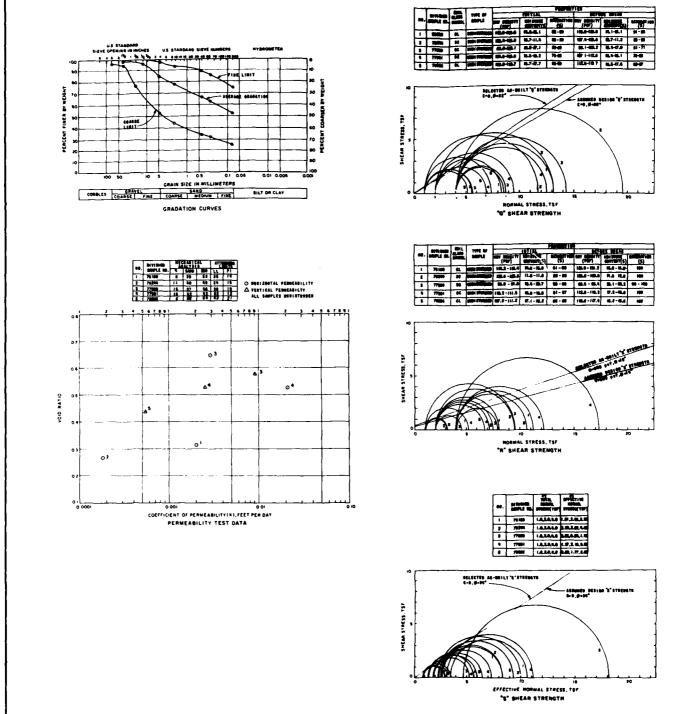
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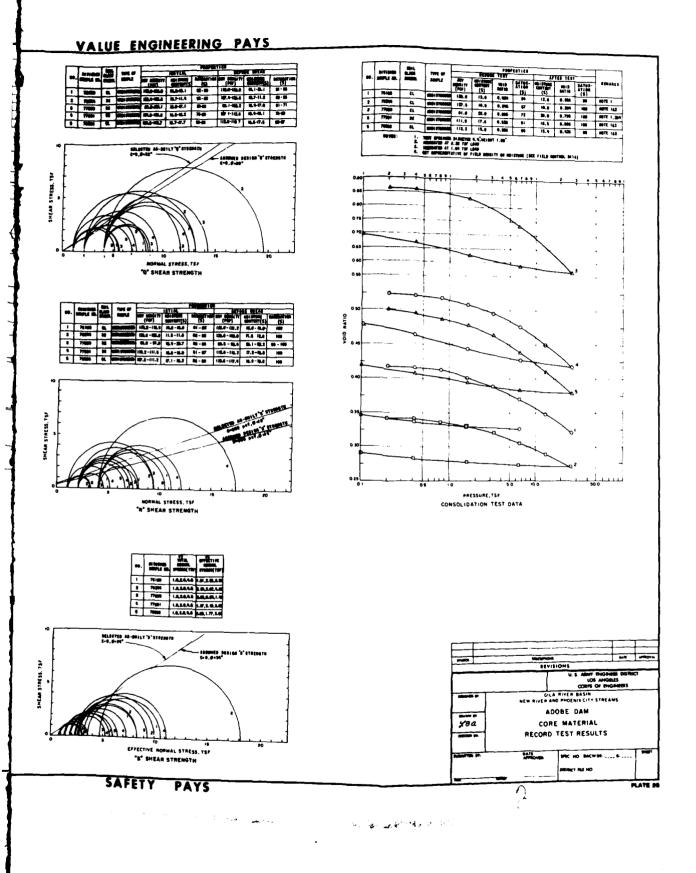


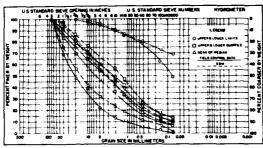


## VALUE ENGINEERING PAYS

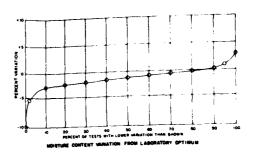
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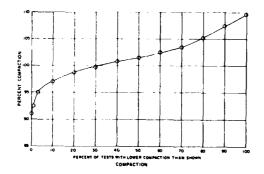


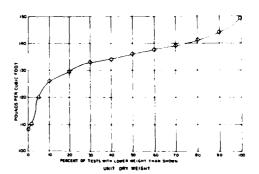


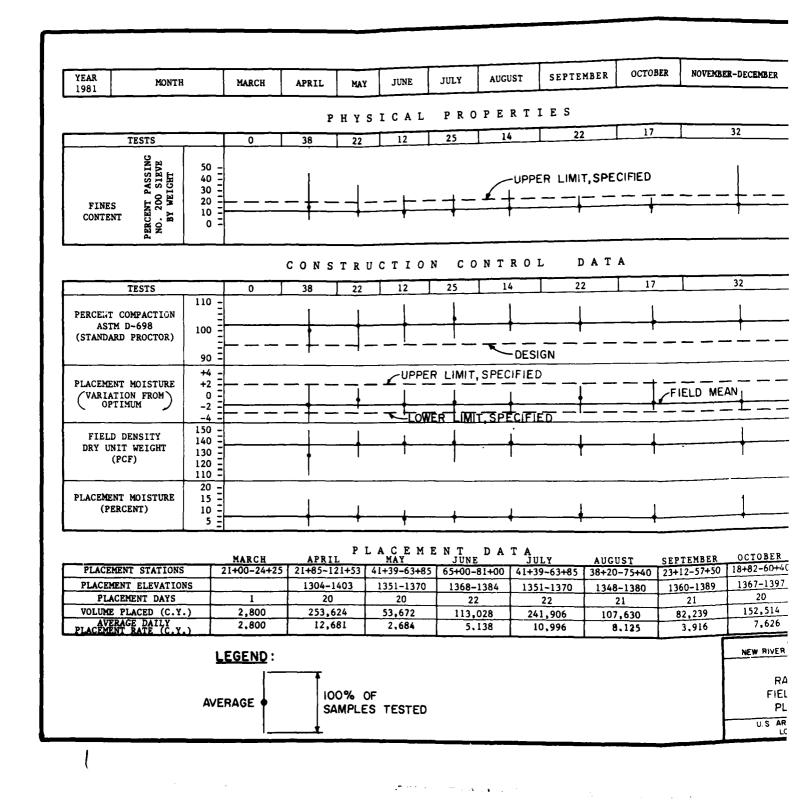


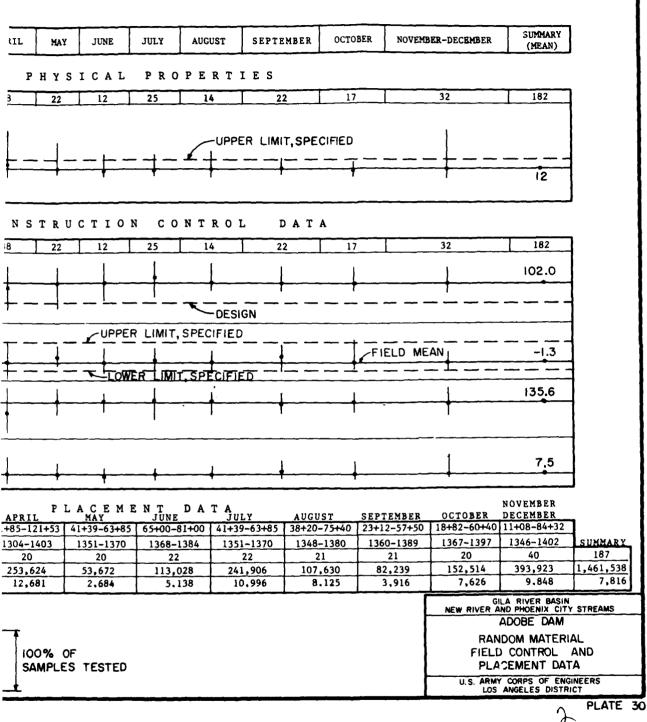
GRADATION CURVES

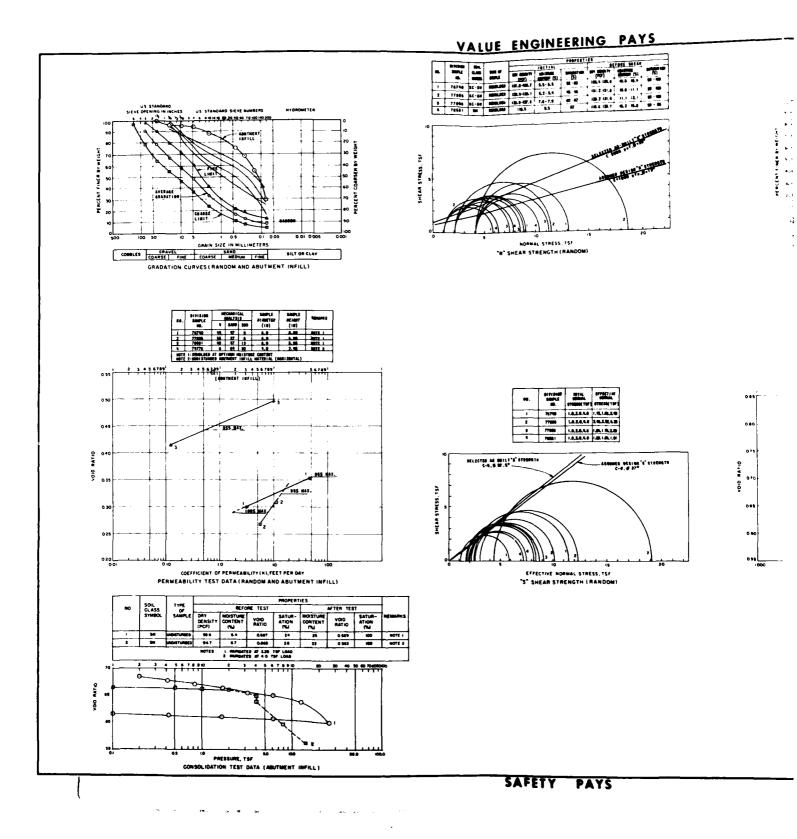


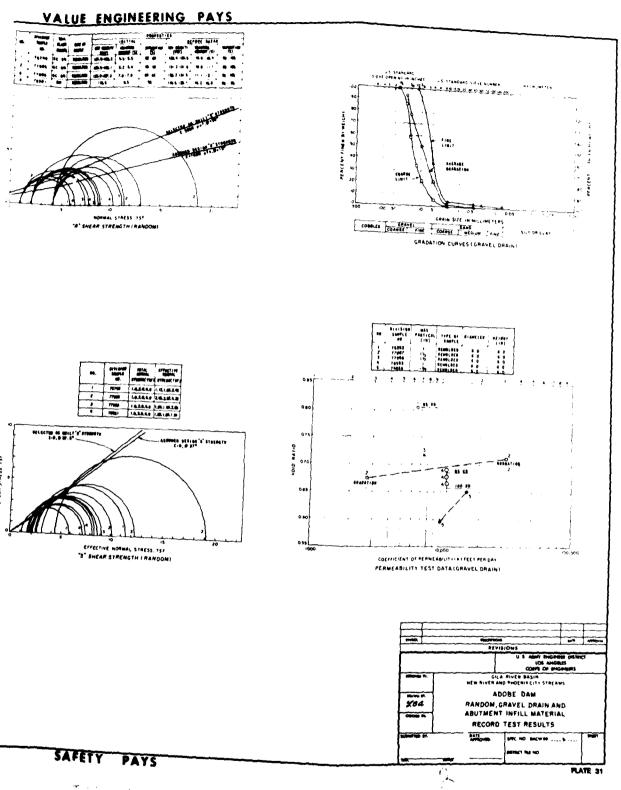


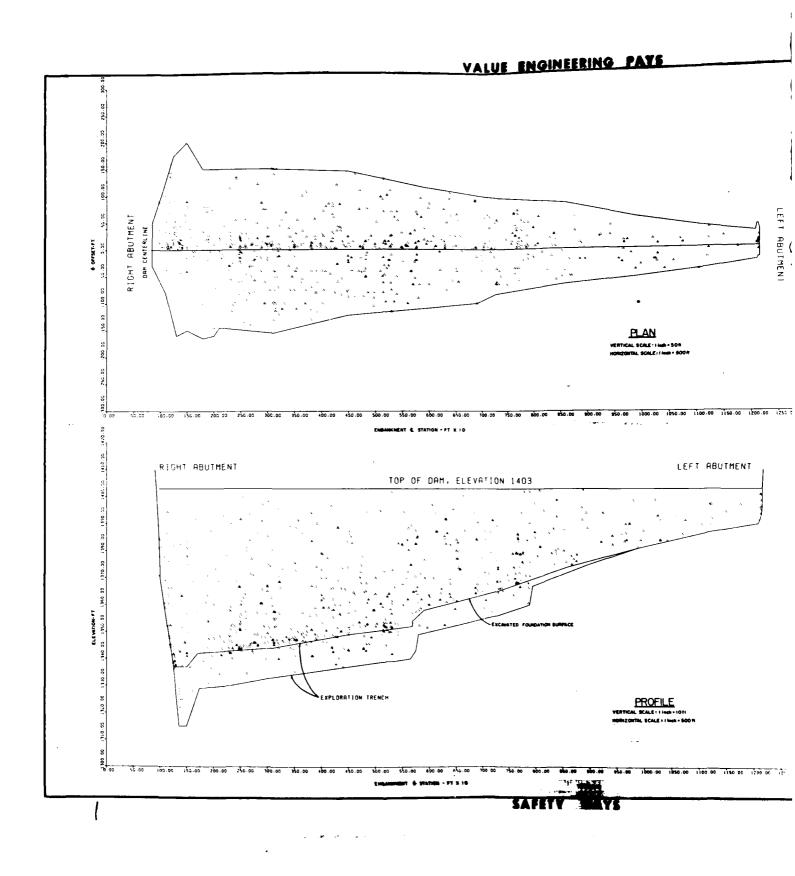


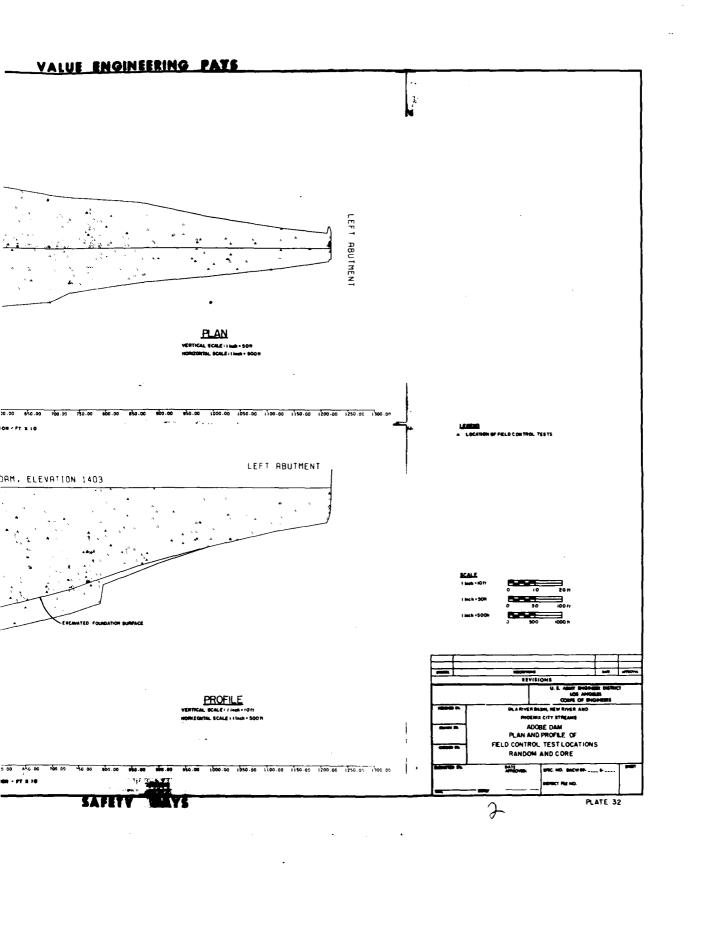


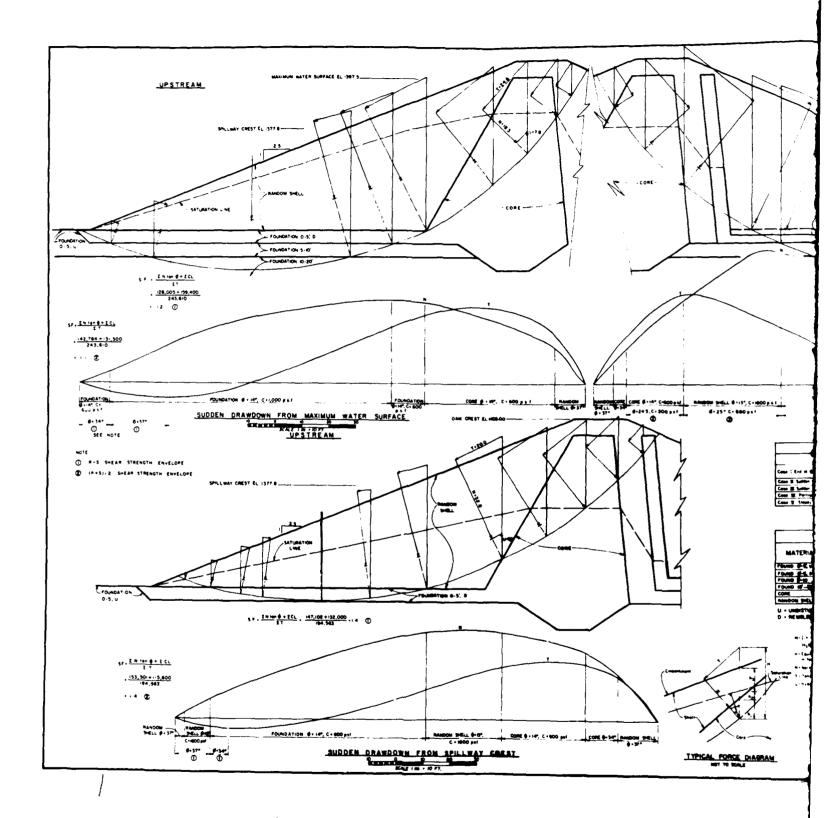


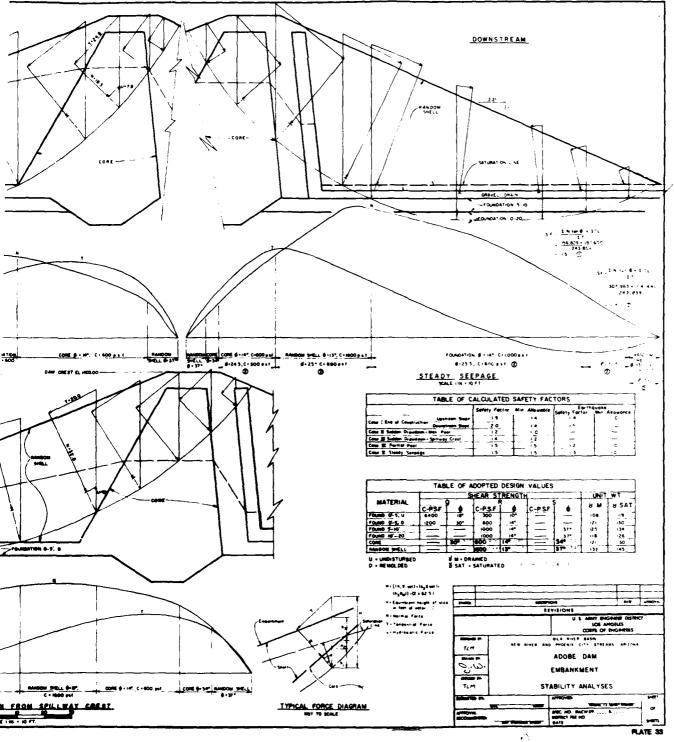


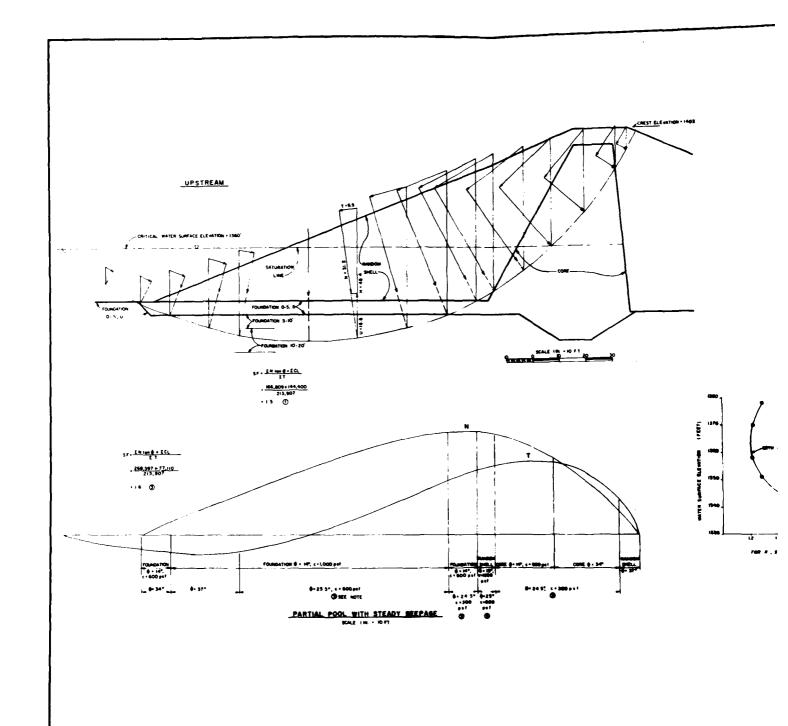


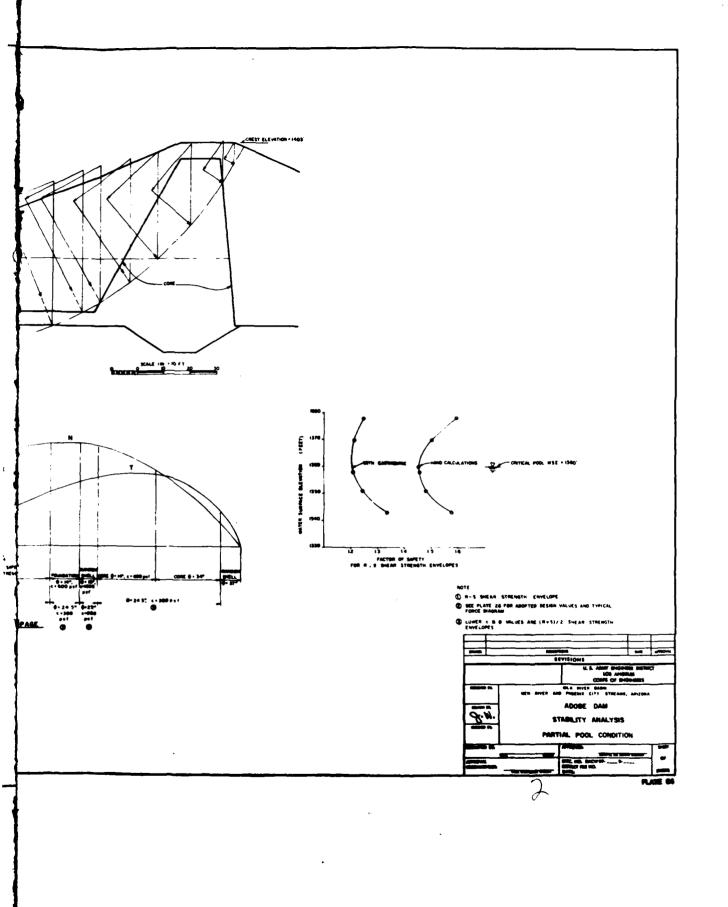


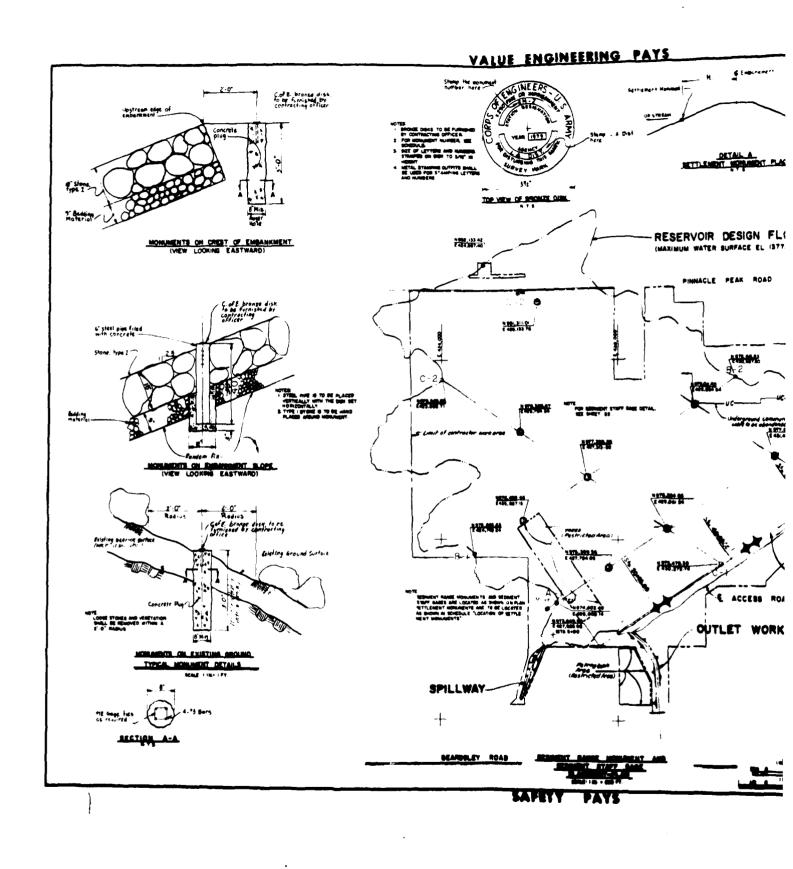


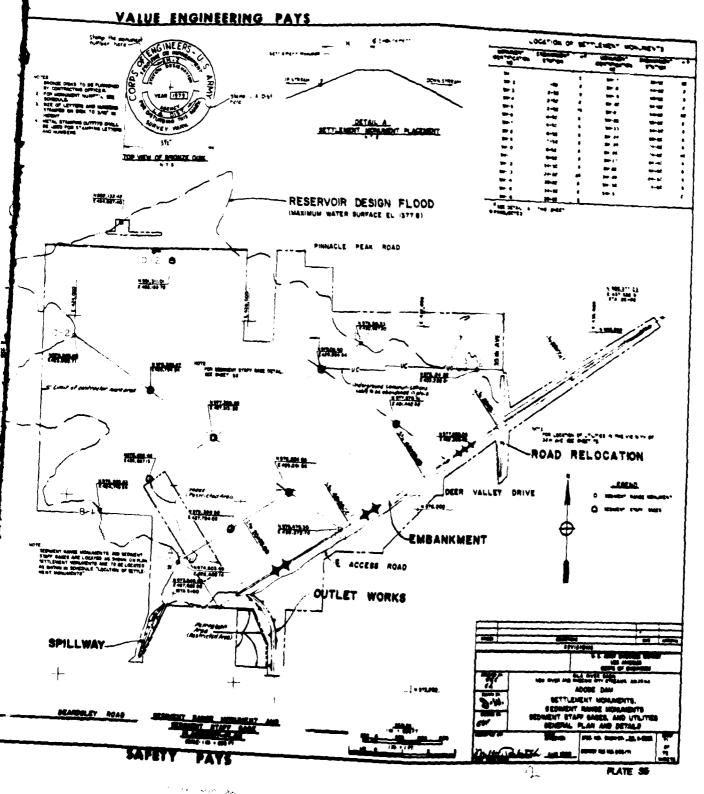












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